

# LINQBOND™ PM-4911HV



## Low stress electronic packaging adhesive

- Low stress silicone potting gel
- Low viscosity, good leveling
- Excellent long term temperature resistance

**LINQBOND™ PM-4911HV** is a two-component, low-stress transparent packaging adhesive. When the two components are mixed in a 1:1 ratio (by volume), they cure into a soft silicone gel. This gel offers buffering, shock absorption, insulation, waterproofing, and moisture-proof functions for electronic components. With a very low modulus, it generates minimal internal stress and exhibits robust resistance to cold and heat shock. The material also demonstrates excellent adhesion to various surfaces.

### Premixed properties

Property	Part A	Part B
Appearance (Visual inspection)	Transparent	Transparent
Viscosity (cP)	900 - 1100	900 - 1100
Mixed Density (g/cm <sup>3</sup> )	0.96-0.98	
Mixing ratio (volume)	100:100	
Floor life at 25 °C (h)	≥ 0.5	

### Cured properties

Property	Value	Unit
Volume resistivity	≥ 1.0 × 10 <sup>14</sup>	Ω · cm
Breakdown Voltage	≥ 18	kV/mm
Cone penetration (0.1mm, ¼ cone)	250 - 350	-
Highest Operating Temperature	250	°C
Thermal Conductivity	0.4	W/m K

### Applications

- IGBT modules
- Suitable for all kinds of electronic components with insulation protection and isolation of external pollutants;
- Protection of precision components and electronic equipment
- Various display potting protection

#### Europe

Industrieweg 15E,  
1566JN Assendelft  
The Netherlands  
Phone: +31 (20) 893 2224  
Email: info@caplinq.com

#### Canada

80 Sirocco Crescent  
Ottawa ON, K2S 2C9  
Canada  
Phone: +1 (613) 482-2215  
Email: info@caplinq.com



#### North America

36927 Schoolcraft Rd  
Livonia, MI 48150  
United States  
Phone: +1 (313) 558-8243  
Email: info@caplinq.com

#### South East Asia

S-08-07 Persiaran Triangle  
B Lepas, Penang 11900  
Malaysia  
Phone: +60 (12) 4302223  
Email: info@caplinq.com

### **Curing Conditions:**

- Room temperature curing: 12 h
- Heat curing at 100 °C for 30–60 mins

These conditions are provided as a reference only. Please determine the curing conditions based on the specific requirements of the product.

### **Precautions:**

1. Maintain a clean and ventilated workplace, using extraction trunks when necessary.
2. Wear appropriate protective equipment and minimize direct contact with the human body. Refer to the Material Safety Data Sheet (SDS) before use.

Please note that the provided information is based on available data and typical conditions. For specific applications and detailed test results, refer to the actual test data and conduct appropriate certifications.

### **Storage and Handling**

Store in a ventilated, dry, and clean environment below -20°C ~ 35°C, RH <55% condition. Keep away from fire and heat sources. It is strictly forbidden to store in outdoor environments. Shelf life can be extended by using cold storage.

Shelf life is 12 months if kept under recommended storage conditions.