



Safety Data Sheet according to Regulation (EC) No 1907/2006

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LOCTITE ABLESTIK QMI536 known as Hysol QMI536 (7137),
(12.6g),

SDS No. : 169892
V011.0

Revision: 29.05.2019
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Replaces version from: 21.11.2018

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE ABLESTIK QMI536 known as Hysol QMI536 (7137), (12.6g),

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Die attach adhesive

1.3. Details of the supplier of the safety data sheet

Henkel Belgium N.V.

Esplanade 1

1020 Brussels

Belgium

Phone: +32 (2) 421 2711

Fax-no.: +32 (2) 420 7025

ua-productsafety.uk@henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Acute toxicity Category 4

H302 Harmful if swallowed.

Route of Exposure: Oral

Skin irritation Category 2

H315 Causes skin irritation.

Serious eye irritation Category 2

H319 Causes serious eye irritation.

|| Skin sensitizer Category 1

|| H317 May cause an allergic skin reaction.

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Contains

Amines, C36-alkylenedi-, maleated

t-Butylcyclohexylpercarbonate

Signal word:

Warning

Hazard statement:

H302 Harmful if swallowed.
 H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H319 Causes serious eye irritation.

Precautionary statement:
Prevention

P280 Wear protective gloves.

Precautionary statement:
Response

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
 P337+P313 If eye irritation persists: Get medical advice/attention.
 P302+P352 IF ON SKIN: Wash with plenty of soap and water.

2.3. Other hazards

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description:

Polyamino-bis-maleimide resin

Base substances of preparation:

polymers
 Bismaleimide resin

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Amines, C36-alkylenedi-, maleated 682800-79-9		25- 50 %	Acute Tox. 4 H302 Acute Tox. 4 H312 Skin Irrit. 2 H315
[3-(2,3- Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	219-784-2 01-2119513212-58	1- < 3 %	Eye Dam. 1 H318
2,5-Dimethyl-2,5-di(2- ethylhexanoylperoxy)-hexane 13052-09-0	235-935-5	1- < 3 %	Org. Perox. C H242
t-Butylcyclohexylpercarbonate 15520-11-3	239-557-1 01-2119966122-42	1- < 3 %	Org. Perox. C H242 Skin Sens. 1 H317 Aquatic Chronic 4 H413
Toluene 108-88-3	203-625-9 01-2119471310-51	0,1- < 1 %	Flam. Liq. 2 H225 Repr. 2 H361d Asp. Tox. 1 H304 STOT RE 2; Inhalation H373 Skin Irrit. 2 H315 STOT SE 3; Inhalation H336 Aquatic Chronic 3 H412

For full text of the H - statements and other abbreviations see section 16 "Other information".
Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air, consult doctor if complaint persists.

Skin contact:

Wipe off with paper towel or cloth.

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Wash with plenty of water immediately and continue for several minutes, holding eyelid open. Consult a doctor.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

EYE: Irritation, conjunctivitis.

SKIN: Redness, inflammation.

INGESTION: Nausea, vomiting, diarrhea, abdominal pain.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Foam, extinguishing powder, carbon dioxide.
Fine water spray

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

Danger of decomposition if exposed to heat.
See section 10.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Wear protective equipment.
Ensure adequate ventilation.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Remove mechanically.
Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
For small spills wipe up with paper towel and place in container for disposal.
Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not spray onto flames or red-hot objects.
Extract when the product is heated.
Avoid skin and eye contact.
See advice in section 8

Hygiene measures:

Do not eat, drink or smoke while working.
Wash hands before work breaks and after finishing work.
Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities

Store in sealed original container.
Store in a cool, dry place.
Ensure that storage and workrooms are adequately ventilated.
Must be stored in a room with spill collection facilities.
Keep away from heat and direct sunlight.
Refer to Technical Data Sheet

7.3. Specific end use(s)

Die attach adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Toluene 108-88-3 [TOLUENE]	50	191	Time Weighted Average (TWA):		EH40 WEL
Toluene 108-88-3 [TOLUENE]	100	384	Short Term Exposure Limit (STEL):		EH40 WEL
Toluene 108-88-3 [TOLUENE]			Skin designation:	Can be absorbed through the skin.	EH40 WEL
Toluene 108-88-3 [TOLUENE]	50	192	Time Weighted Average (TWA):	Indicative	ECLTV
Toluene 108-88-3 [TOLUENE]	100	384	Short Term Exposure Limit (STEL):	Indicative	ECLTV

Occupational Exposure Limits

Valid for
Ireland

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Toluene 108-88-3 [TOLUENE]	50	192	Time Weighted Average (TWA):	Indicative OELV	IR_OEL
Toluene 108-88-3 [TOLUENE]			Skin designation:	Can be absorbed through the skin.	IR_OEL
Toluene 108-88-3 [TOLUENE]	50	192	Time Weighted Average (TWA):	Indicative	ECLTV
Toluene 108-88-3 [TOLUENE]	100	384	Short Term Exposure Limit (STEL):	Indicative	ECLTV
Toluene 108-88-3 [TOLUENE]	100	384	Short Term Exposure Limit (STEL):	15 minutes Indicative OELV	IR_OEL

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	aqua (freshwater)		1 mg/l				
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	aqua (marine water)		0,1 mg/l				
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	aqua (intermittent releases)		1 mg/l				
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	Soil				0,13 mg/kg		
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	sewage treatment plant (STP)		10 mg/l				
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	sediment (freshwater)				3,6 mg/kg		
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	sediment (marine water)				0,36 mg/kg		
Bis(4-tert-butylcyclohexyl) peroxydicarbonate 15520-11-3	aqua (freshwater)		0,39 mg/l				
Bis(4-tert-butylcyclohexyl) peroxydicarbonate 15520-11-3	aqua (marine water)		0,039 mg/l				
Bis(4-tert-butylcyclohexyl) peroxydicarbonate 15520-11-3	aqua (intermittent releases)		0,39 mg/l				
Bis(4-tert-butylcyclohexyl) peroxydicarbonate 15520-11-3	aqua (freshwater)				4685 mg/kg		
Bis(4-tert-butylcyclohexyl) peroxydicarbonate 15520-11-3	sediment (marine water)				468,5 mg/kg		
Bis(4-tert-butylcyclohexyl) peroxydicarbonate 15520-11-3	Soil				936,8 mg/kg		
Bis(4-tert-butylcyclohexyl) peroxydicarbonate 15520-11-3	sewage treatment plant (STP)		2 mg/l				
Toluene 108-88-3	aqua (freshwater)		0,68 mg/l				
Toluene 108-88-3	sediment (freshwater)				16,39 mg/kg		
Toluene 108-88-3	sediment (marine water)				16,39 mg/kg		
Toluene 108-88-3	Soil				2,89 mg/kg		
Toluene 108-88-3	sewage treatment plant (STP)		13,61 mg/l				
Toluene 108-88-3	aqua (marine water)		0,68 mg/l				
Toluene 108-88-3	aqua (intermittent releases)		0,68 mg/l				

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	Workers	dermal	Acute/short term exposure - systemic effects		21 mg/kg	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	Workers	Inhalation	Acute/short term exposure - systemic effects		147 mg/m3	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	Workers	dermal	Long term exposure - systemic effects		21 mg/kg	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	Workers	Inhalation	Long term exposure - systemic effects		147 mg/m3	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	General population	inhalation	Long term exposure - systemic effects		43,5 mg/m3	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	General population	inhalation	Acute/short term exposure - systemic effects		43,5 mg/m3	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	General population	dermal	Long term exposure - systemic effects		12,5 mg/kg	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	General population	dermal	Acute/short term exposure - systemic effects		12,5 mg/kg	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	General population	oral	Long term exposure - systemic effects		12,5 mg/kg	
Bis(4-tert-butylcyclohexyl) peroxydicarbonate 15520-11-3	Workers	inhalation	Long term exposure - systemic effects		5,87 mg/m3	
Bis(4-tert-butylcyclohexyl) peroxydicarbonate 15520-11-3	Workers	dermal	Long term exposure - systemic effects		16,67 mg/kg	
Toluene 108-88-3	Workers	Inhalation	Acute/short term exposure - local effects		384 mg/m3	
Toluene 108-88-3	Workers	Inhalation	Acute/short term exposure - systemic effects		384 mg/m3	
Toluene 108-88-3	Workers	Inhalation	Long term exposure - local effects		192 mg/m3	
Toluene 108-88-3	Workers	Inhalation	Long term exposure - systemic effects		192 mg/m3	
Toluene 108-88-3	Workers	dermal	Long term exposure - systemic effects		384 mg/kg	
Toluene 108-88-3	General population	Inhalation	Acute/short term exposure - local effects		226 mg/m3	
Toluene 108-88-3	General population	Inhalation	Acute/short term exposure - systemic effects		226 mg/m3	
Toluene 108-88-3	General population	Inhalation	Long term exposure - systemic effects		56,5 mg/m3	
Toluene 108-88-3	General population	dermal	Long term exposure - systemic effects		226 mg/kg	
Toluene 108-88-3	General population	oral	Long term exposure - systemic effects		8,13 mg/kg	
Toluene 108-88-3	General population	inhalation	Long term exposure - local effects		56,5 mg/m3	

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:
Ensure good ventilation/extraction.

Respiratory protection:
Suitable breathing mask when there is inadequate ventilation.
Suitable respiratory protection:
Filter type: A (EN 14387)

Hand protection:
The use of chemical resistant gloves such as Nitrile is recommended.

Eye protection:
Eye protection should be used where there is any risk of splashing.
Protective eye equipment should conform to EN166.

Skin protection:
Wear suitable protective clothing.
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	paste liquid white
Odor	mild
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	Polymerization may occur at elevated temperature.
Flash point	> 93 °C (> 199.4 °F)
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Relative vapour density:	No data available / Not applicable
Density (20 °C (68 °F))	1,26 g/cm ³
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative) (Solvent: Water)	Insoluble
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity**10.1. Reactivity**

Reacts with oxidants, acids and lyes

Reaction with reducing agents.

Peroxides.

Hazardous polymerization may occur in the presence of excess peroxides and metals contamination.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Danger of decomposition if exposed to heat.

Do not heat mixed adhesive unless you plan to use immediately.

Failure to observe these precautions may result in excessive heat build-up causing an exotherm.

10.5. Incompatible materials

None if used properly.

10.6. Hazardous decomposition products

Hydrocarbons

Irritating vapors.

At higher temperature carbon oxides and nitrogen oxides may be generated.

Polymerization may occur at elevated temperature or in the presence of incompatible materials.

Rapid polymerisation may generate excessive heat and pressure.

At higher temperature hydrogen fluoride may be generated.

At higher temperatures toxic gases may be generated.

See section 5.

SECTION 11: Toxicological information**11.1. Information on toxicological effects****Acute oral toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
[3-(2,3-Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	LD50	8.025 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
t- Butylcyclohexylpercarbon ate 15520-11-3	LD50	> 5.000 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
Toluene 108-88-3	LD50	5.580 mg/kg	rat	EU Method B.1 (Acute Toxicity (Oral))

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
[3-(2,3-Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	LD50	4.250 mg/kg	rabbit	OECD Guideline 402 (Acute Dermal Toxicity)
Toluene 108-88-3	LD50	> 5.000 mg/kg	rabbit	not specified

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
[3-(2,3-Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	LC50	> 5,3 mg/l	aerosol	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)
Toluene 108-88-3	LC50	28,1 mg/l	vapour	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
[3-(2,3-Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	not irritating	24 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Toluene 108-88-3	irritating	4 h	rabbit	EU Method B.4 (Acute Toxicity: Dermal Irritation / Corrosion)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
[3-(2,3-Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	highly irritating	20 s	rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Toluene 108-88-3	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
[3-(2,3-Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	not sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
t-Butylcyclohexylpercarbonate 15520-11-3	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Toluene 108-88-3	not sensitising	Guinea pig maximisation test	guinea pig	EU Method B.6 (Skin Sensitisation)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
[3-(2,3-Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	A mutagenic potential can not be excluded.	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Toluene 108-88-3	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		EU Method B.13/14 (Mutagenicity)
Toluene 108-88-3	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
[3-(2,3-Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	A mutagenic potential can not be excluded.			mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)

Carcinogenicity

No data available.

Reproductive toxicity:

No data available.

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
[3-(2,3-Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	NOAEL 500 mg/kg	oral: unspecified	28 d	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)
[3-(2,3-Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	NOAEL 0,225 mg/kg	inhalation	14 d	rat	OECD Guideline 412 (Repeated Dose Inhalation Toxicity: 28/14-Day)
Toluene 108-88-3	NOAEL 625 mg/kg	oral: gavage	13 weeks daily, 5 days/ week	rat	EU Method B.26 (Sub-Chronic Oral Toxicity Test: Repeated Dose 90-Day Oral Toxicity Study in Rodents)

Aspiration hazard:

The mixture is classified based on Viscosity data.

Hazardous substances CAS-No.	Viscosity (kinematic) Value	Temperature	Method	Remarks
Toluene 108-88-3	0,57 mm ² /s	40 °C	not specified	

SECTION 12: Ecological information**General ecological information:**

Do not empty into drains / surface water / ground water.

In the cured state contribution of this product to Environmental Hazards is insignificant in comparison to articles in which it is used.

12.1. Toxicity**Toxicity (Fish):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	LC50	55 mg/l	96 h	Cyprinus carpio	EU Method C.1 (Acute Toxicity for Fish)
Toluene 108-88-3	NOEC	3,2 mg/l	28 d	Cyprinodon variegatus	OECD Guideline 204 (Fish, Prolonged Toxicity Test: 14-day Study)
Toluene 108-88-3	LC50	5,5 mg/l	96 h	Oncorhynchus kisutch	OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	EC50	324 mg/l	48 h	Simocephalus vetulus	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
t-Butylcyclohexylpercarbonate 15520-11-3	EC50		48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Toluene 108-88-3	EC50	11,5 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	NOEC	100 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Toluene 108-88-3	NOEC	0,74 mg/l	7 d	Ceriodaphnia dubia	other guideline:

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	EC50	119 mg/l	7 d	Anabaena flos-aquae	OECD Guideline 201 (Alga, Growth Inhibition Test)
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	EC10	40 mg/l	7 d	Anabaena flos-aquae	OECD Guideline 201 (Alga, Growth Inhibition Test)
t-Butylcyclohexylpercarbonate 15520-11-3	EC50		72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
t-Butylcyclohexylpercarbonate 15520-11-3	NOEC		72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
Toluene 108-88-3	IC50	12 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	NOEC	> 100 mg/l	3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
Toluene 108-88-3	NOEC	29 mg/l	16 h	Pseudomonas putida	DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm-Test)

12.2. Persistence and degradability

The product is not biodegradable.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	not readily biodegradable.	aerobic	37 %	28 d	OECD Guideline 301 A (new version) (Ready Biodegradability: DOC Die Away Test)
t-Butylcyclohexylpercarbonate 15520-11-3	not readily biodegradable.	aerobic	3 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
Toluene 108-88-3	readily biodegradable	aerobic	80 %	20 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

12.3. Bioaccumulative potential

No data available.

Hazardous substances CAS-No.	Bioconcentration factor (BCF)	Exposure time	Temperature	Species	Method
Toluene 108-88-3	90	3 d		Leuciscus idus melanotus	OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)

12.4. Mobility in soil

Cured adhesives are immobile.

Hazardous substances CAS-No.	LogPow	Temperature	Method
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	0,5	20 °C	QSAR (Quantitative Structure Activity Relationship)
t-Butylcyclohexylpercarbonate 15520-11-3	8,34		QSAR (Quantitative Structure Activity Relationship)
Toluene 108-88-3	2,73	20 °C	EU Method A.8 (Partition Coefficient)

12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
t-Butylcyclohexylpercarbonate 15520-11-3	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Toluene 108-88-3	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Waste incineration with the approval of the responsible local authority.

Disposal of uncleaned packages:

Disposal must be made according to official regulations.

Use packages for recycling only when totally empty.

Packaging that cannot be cleaned are to be disposed of in the same manner as the product.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

- 14.1. UN number**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.2. UN proper shipping name**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.3. Transport hazard class(es)**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.4. Packing group**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.5. Environmental hazards**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.6. Special precautions for user**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code**
not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content 0 %
(2010/75/EU)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H225 Highly flammable liquid and vapor.
- H242 Heating may cause a fire.
- H302 Harmful if swallowed.
- H304 May be fatal if swallowed and enters airways.
- H312 Harmful in contact with skin.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H336 May cause drowsiness or dizziness.
- H361d Suspected of damaging the unborn child.
- H373 May cause damage to organs through prolonged or repeated exposure.
- H412 Harmful to aquatic life with long lasting effects.
- H413 May cause long lasting harmful effects to aquatic life.

Further information:

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This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.