



## Safety Data Sheet according to (EC) No 1907/2006 as amended

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LOCTITE 3616

SDS No. : 153527  
V009.0

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Replaces version from: 27.03.2018

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

LOCTITE 3616

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Epoxy adhesive

#### 1.3. Details of the supplier of the safety data sheet

Henkel Ltd

Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000

Fax-no.: +44 1442 278071

ua-productsafety.uk@henkel.com

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Germ cell mutagenicity	Category 2
H341 Suspected of causing genetic defects.	
Chronic hazards to the aquatic environment	Category 2
H411 Toxic to aquatic life with long lasting effects.	

#### 2.2. Label elements

##### Label elements (CLP):

**Hazard pictogram:****Contains**

reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight $\leq$ 700)

Neodecanoic acid, oxiranylmethyl ester  
 RP Bisphenol F-epichlorohydrin resin, MW $\leq$ 700  
 2,2'-[methylenebis(p-phenyleneoxymethylene)]bisoxirane  
 4,4'-Isopropylidenediphenol

**Signal word:**

**Warning**

**Hazard statement:**

H315 Causes skin irritation.  
 H317 May cause an allergic skin reaction.  
 H319 Causes serious eye irritation.  
 H341 Suspected of causing genetic defects.  
 H411 Toxic to aquatic life with long lasting effects.

**Precautionary statement:**  
**Prevention**

P273 Avoid release to the environment.  
 P280 Wear protective gloves/protective clothing.

**Precautionary statement:**  
**Response**

P302+P352 IF ON SKIN: Wash with plenty of soap and water.  
 P333+P313 If skin irritation or rash occurs: Get medical advice/attention.  
 P337+P313 If eye irritation persists: Get medical advice/attention.

**2.3. Other hazards**

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

## SECTION 3: Composition/information on ingredients

**3.2. Mixtures****General chemical description:**

Epoxy Adhesive

**Declaration of the ingredients according to CLP (EC) No 1272/2008:**

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	01-2119456619-26	25- 50 %	Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Irrit. 2 H319 Aquatic Chronic 2 H411
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	247-979-2 01-2119431597-33	5- < 10 %	Skin Sens. 1 H317 Aquatic Chronic 2 H411 Muta. 2 H341
RP Bisphenol F-epichlorohydrin resin, MW≤700 28064-14-4		1- < 5 %	Skin Irrit. 2 H315 Skin Sens. 1A H317 Eye Irrit. 2 H319 Aquatic Chronic 2 H411
2,2'-[methylenebis(p- phenyleneoxymethylene)]bisoxirane 2095-03-6	218-257-4	0,1- < 1 %	Aquatic Chronic 2 H411 Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Irrit. 2 H319
4,4'-Isopropylidenediphenol 80-05-7	201-245-8 01-2119457856-23	0,1- < 0,3 %	Aquatic Chronic 2 H411 Eye Dam. 1 H318 Skin Sens. 1 H317 STOT SE 3 H335 Repr. 1B H360F ===== EU. REACH Candidate List of Substances of Very High Concern for Authorization (SVHC) EU. REACH Candidate List of Substances of Very High Concern for Authorization (SVHC)

For full text of the H - statements and other abbreviations see section 16 "Other information".  
Substances without classification may have community workplace exposure limits available.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

#### Skin contact:

Rinse with running water and soap.  
Obtain medical attention if irritation persists.

#### Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:  
Rinse out mouth, drink 1-2 glasses of water, do not induce vomiting.  
Seek medical advice.

#### 4.2. Most important symptoms and effects, both acute and delayed

EYE: Irritation, conjunctivitis.

SKIN: Redness, inflammation.

SKIN: Rash, Urticaria.

#### 4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media

##### Suitable extinguishing media:

Carbon dioxide, foam, powder

##### Extinguishing media which must not be used for safety reasons:

None known

#### 5.2. Special hazards arising from the substance or mixture

Oxides of carbon, oxides of nitrogen, irritating organic vapors.

#### 5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

##### Additional information:

In case of fire, keep containers cool with water spray.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

Avoid skin and eye contact.

Ensure adequate ventilation.

Wear protective equipment.

#### 6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

#### 6.3. Methods and material for containment and cleaning up

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

Wash spillage site thoroughly with soap and water or detergent solution.

Dispose of contaminated material as waste according to Section 13.

#### 6.4. Reference to other sections

See advice in section 8

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

Use only in well-ventilated areas.

Avoid skin and eye contact.

Prolonged or repeated skin contact should be avoided to minimise any risk of sensitisation.

See advice in section 8

Hygiene measures:

- Good industrial hygiene practices should be observed.
- Wash hands before work breaks and after finishing work.
- Do not eat, drink or smoke while working.
- Take off contaminated clothing and wash before reuse.

**7.2. Conditions for safe storage, including any incompatibilities**

Refer to Technical Data Sheet

**7.3. Specific end use(s)**

Epoxy adhesive

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational Exposure Limits

Valid for  
Great Britain

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Limestone 1317-65-3 [CALCIUM CARBONATE, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL
Limestone 1317-65-3 [CALCIUM CARBONATE, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		EH40 WEL
Limestone 1317-65-3 [LIMESTONE, RESPIRABLE MARBLE, RESPIRABLE]		4	Time Weighted Average (TWA):		EH40 WEL
Limestone 1317-65-3 [LIMESTONE, TOTAL INHALABLE MARBLE, TOTAL INHALABLE]		10	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, INHALABLE DUST]		6	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, RESPIRABLE DUST]		2,4	Time Weighted Average (TWA):		EH40 WEL
4,4'-Isopropylidenediphenol 80-05-7 [BISPHENOL A]		2	Time Weighted Average (TWA):		EH40 WEL
4,4'-Isopropylidenediphenol 80-05-7 [BISPHENOL A (4,4'-ISOPROPYLIDENEDIPHENOL) (INHALABLE FRACTION)]		2	Time Weighted Average (TWA):	Indicative	ECTLV

#### Occupational Exposure Limits

Valid for  
Ireland

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Limestone 1317-65-3 [CALCIUM CARBONATE, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		IR_OEL
Limestone 1317-65-3 [CALCIUM CARBONATE, TOTAL INHALABLE DUST]		10	Time Weighted Average (TWA):		IR_OEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, TOTAL INHALABLE DUST]		6	Time Weighted Average (TWA):		IR_OEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, RESPIRABLE DUST]		2,4	Time Weighted Average (TWA):		IR_OEL
4,4'-Isopropylidenediphenol 80-05-7 [BISPHENOL A (4,4'-ISOPROPYLIDENEDIPHENOL) (INHALABLE DUST)]		2	Time Weighted Average (TWA):	Indicative OELV	IR_OEL
4,4'-Isopropylidenediphenol		2	Time Weighted Average	Indicative	ECTLV

80-05-7 [BISPHENOL A (4,4'- ISOPROPYLIDENEDIPHENOL) (INHALABLE FRACTION)]			(TWA):		
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**Predicted No-Effect Concentration (PNEC):**

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
reaction product: bisphenol-A- (epichlorhydrin) 25068-38-6	aqua (freshwater)		0,006 mg/l				
reaction product: bisphenol-A- (epichlorhydrin) 25068-38-6	aqua (marine water)		0,001 mg/l				
reaction product: bisphenol-A- (epichlorhydrin) 25068-38-6	sewage treatment plant (STP)		10 mg/l				
reaction product: bisphenol-A- (epichlorhydrin) 25068-38-6	sediment (freshwater)				0,341 mg/kg		
reaction product: bisphenol-A- (epichlorhydrin) 25068-38-6	sediment (marine water)				0,034 mg/kg		
reaction product: bisphenol-A- (epichlorhydrin) 25068-38-6	Soil				0,065 mg/kg		
reaction product: bisphenol-A- (epichlorhydrin) 25068-38-6	oral				11 mg/kg		
reaction product: bisphenol-A- (epichlorhydrin) 25068-38-6	aqua (intermittent releases)		0,018 mg/l				
reaction product: bisphenol-A- (epichlorhydrin) 25068-38-6	marine water - intermittent		0,002 mg/l				
2,3-Epoxypropyl neodecanoate 26761-45-5	aqua (freshwater)		0,0035 mg/l				
2,3-Epoxypropyl neodecanoate 26761-45-5	aqua (marine water)		0,00035 mg/l				
2,3-Epoxypropyl neodecanoate 26761-45-5	sewage treatment plant (STP)		50 mg/l				
2,3-Epoxypropyl neodecanoate 26761-45-5	aqua (intermittent releases)		0,035 mg/l				
4,4'-Isopropylidenediphenol 80-05-7	aqua (freshwater)		0,018 mg/l				
4,4'-Isopropylidenediphenol 80-05-7	aqua (marine water)		0,018 mg/l				
4,4'-Isopropylidenediphenol 80-05-7	aqua (intermittent releases)		0,011 mg/l				
4,4'-Isopropylidenediphenol 80-05-7	sewage treatment plant (STP)		320 mg/l				
4,4'-Isopropylidenediphenol 80-05-7	sediment (freshwater)				1,2 mg/kg		
4,4'-Isopropylidenediphenol 80-05-7	sediment (marine water)				0,24 mg/kg		
4,4'-Isopropylidenediphenol 80-05-7	Soil				3,7 mg/kg		
4,4'-Isopropylidenediphenol 80-05-7	Air						no hazard identified
4,4'-Isopropylidenediphenol 80-05-7	Predator						no potential for bioaccumulation

**Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	Workers	dermal	Acute/short term exposure - systemic effects		8,33 mg/kg	
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	Workers	Inhalation	Acute/short term exposure - systemic effects		12,25 mg/m3	
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	Workers	dermal	Long term exposure - systemic effects		8,33 mg/kg	
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	Workers	Inhalation	Long term exposure - systemic effects		12,25 mg/m3	
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	General population	dermal	Acute/short term exposure - systemic effects		3,571 mg/kg	
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	General population	dermal	Long term exposure - systemic effects		3,571 mg/kg	
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	General population	oral	Acute/short term exposure - systemic effects		0,75 mg/kg	
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	General population	oral	Long term exposure - systemic effects		0,75 mg/kg	
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	General population	inhalation	Acute/short term exposure - systemic effects		0,75 mg/m3	
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	General population	inhalation	Long term exposure - systemic effects		0,75 mg/m3	
2,3-Epoxypropyl neodecanoate 26761-45-5	Workers	dermal	Long term exposure - systemic effects		1,4 mg/kg	
2,3-Epoxypropyl neodecanoate 26761-45-5	Workers	Inhalation	Long term exposure - systemic effects		1,965 mg/m3	
2,3-Epoxypropyl neodecanoate 26761-45-5	General population	dermal	Long term exposure - systemic effects		0,7 mg/kg	
2,3-Epoxypropyl neodecanoate 26761-45-5	General population	Inhalation	Long term exposure - systemic effects		1 mg/m3	
2,3-Epoxypropyl neodecanoate 26761-45-5	General population	oral	Long term exposure - systemic effects		1,1 mg/kg	
4,4'-Isopropylidenediphenol 80-05-7	Workers	dermal	Acute/short term exposure - systemic effects		0,031 mg/kg	no hazard identified
4,4'-Isopropylidenediphenol 80-05-7	Workers	dermal	Long term exposure - systemic effects		0,031 mg/kg	no hazard identified
4,4'-Isopropylidenediphenol 80-05-7	Workers	Inhalation	Acute/short term exposure - systemic effects		2 mg/m3	no hazard identified
4,4'-Isopropylidenediphenol 80-05-7	Workers	Inhalation	Long term exposure - systemic effects		2 mg/m3	no hazard identified
4,4'-Isopropylidenediphenol 80-05-7	General population	dermal	Long term exposure - systemic effects		0,002 mg/kg	no hazard identified
4,4'-Isopropylidenediphenol 80-05-7	General population	Inhalation	Long term exposure - systemic effects		1 mg/m3	no hazard identified
4,4'-Isopropylidenediphenol 80-05-7	Workers	inhalation	Long term exposure - local effects		2 mg/m3	no hazard identified
4,4'-Isopropylidenediphenol 80-05-7	Workers	inhalation	Acute/short term exposure - local effects		2 mg/m3	no hazard identified
4,4'-Isopropylidenediphenol 80-05-7	General population	inhalation	Acute/short term exposure -		1 mg/m3	no hazard identified



			systemic effects			
4,4'-Isopropylidenediphenol 80-05-7	General population	inhalation	Long term exposure - local effects		1 mg/m <sup>3</sup>	no hazard identified
4,4'-Isopropylidenediphenol 80-05-7	General population	inhalation	Acute/short term exposure - local effects		1 mg/m <sup>3</sup>	no hazard identified
4,4'-Isopropylidenediphenol 80-05-7	General population	dermal	Acute/short term exposure - systemic effects		0,002 mg/kg	no hazard identified
4,4'-Isopropylidenediphenol 80-05-7	General population	oral	Long term exposure - systemic effects		0,004 mg/kg	no hazard identified
4,4'-Isopropylidenediphenol 80-05-7	General population	oral	Acute/short term exposure - systemic effects		0,004 mg/kg	no hazard identified

**Biological Exposure Indices:**

None

**8.2. Exposure controls:**

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Use only in well-ventilated areas.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to &gt; 30 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq$  0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to &gt; 480 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq$  0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

Appearance

liquid

red

Odor

mild

Odour threshold	No data available / Not applicable
pH	Not determined
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	> 148,9 °C (> 300 °F)
Flash point	> 93 °C (> 199.4 °F); Tagliabue closed cup
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure	1,33 mbar
Relative vapour density:	No data available / Not applicable
Density	No data available / Not applicable
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative) (Solvent: Water)	Insoluble
Solubility (qualitative) (Solvent: Water)	Insoluble
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

**9.2. Other information**

No data available / Not applicable

**SECTION 10: Stability and reactivity**
**10.1. Reactivity**

Reaction with some curing agents may produce an exothermic reaction which in large masses could cause runaway polymerization.

Reaction with strong acids.

Reaction with strong bases

**10.2. Chemical stability**

Stable under recommended storage conditions.

**10.3. Possibility of hazardous reactions**

See section reactivity

**10.4. Conditions to avoid**

Stable under normal conditions of storage and use.

Protect from direct sunlight.

**10.5. Incompatible materials**

See section reactivity.

**10.6. Hazardous decomposition products**

carbon oxides.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

#### Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 420 (Acute Oral Toxicity)
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	LD50	> 2.000 mg/kg	rat	OECD Guideline 420 (Acute Oral Toxicity)
RP Bisphenol F-epichlorhydrin resin, MW≤700 28064-14-4	LD50	> 5.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
2,2'-[methylenebis(p-phenyleneoxymethylene)] bisoxirane 2095-03-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 420 (Acute Oral Toxicity)
4,4'-Isopropylidenediphenol 80-05-7	LD50	> 2.000 - < 5.000 mg/kg		
4,4'-Isopropylidenediphenol 80-05-7	Acute toxicity estimate (ATE)	2.500 mg/kg		Expert judgement

#### Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
RP Bisphenol F-epichlorhydrin resin, MW≤700 28064-14-4	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
2,2'-[methylenebis(p-phenyleneoxymethylene)] bisoxirane 2095-03-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
4,4'-Isopropylidenediphenol 80-05-7	LD50	3.600 mg/kg	rabbit	not specified

**Acute inhalative toxicity:**

No data available.

**Skin corrosion/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	moderately irritating	24 h	rabbit	Draize Test
RP Bisphenol F- epichlorhydrin resin, MW≤700 28064-14-4	irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

**Serious eye damage/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

**Respiratory or skin sensitization:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
RP Bisphenol F- epichlorhydrin resin, MW≤700 28064-14-4	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
2,2'-[methylenebis(p- phenyleneoxymethylene)] bisoxirane 2095-03-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
4,4'- Isopropylidenediphenol 80-05-7	not sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 406 (Skin Sensitisation)

**Germ cell mutagenicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
RP Bisphenol F- epichlorohydrin resin, MW≤700 28064-14-4	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
4,4'- Isopropylidenediphenol 80-05-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		not specified
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	negative	oral: gavage		mouse	not specified
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	positive	oral: gavage		mouse	not specified
RP Bisphenol F- epichlorohydrin resin, MW≤700 28064-14-4	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
RP Bisphenol F- epichlorohydrin resin, MW≤700 28064-14-4	negative	oral: gavage		rat	OECD Guideline 486 (Unscheduled DNA Synthesis (UDS) Test with Mammalian Liver Cells in vivo)

**Carcinogenicity**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not carcinogenic	dermal	2 y daily	mouse	male	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not carcinogenic	oral: gavage	2 y daily	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

**Reproductive toxicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOAEL P >= 50 mg/kg NOAEL F1 >= 750 mg/kg NOAEL F2 >= 750 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)
RP Bisphenol F- epichlorhydrin resin, MW≤700 28064-14-4	NOAEL P > 750 mg/kg NOAEL F1 750 mg/kg NOAEL F2 750 mg/kg	two- generation study	oral: gavage	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)
4,4'- Isopropylidenediphenol 80-05-7	NOAEL P 300 ppm		oral: feed	mouse	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)

**STOT-single exposure:**

No data available.

**STOT-repeated exposure::**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOAEL 50 mg/kg	oral: gavage	14 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
RP Bisphenol F- epichlorhydrin resin, MW≤700 28064-14-4	NOAEL 250 mg/kg	oral: gavage	13 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

**Aspiration hazard:**

No data available.

## SECTION 12: Ecological information

### General ecological information:

Do not empty into drains / surface water / ground water.

### 12.1. Toxicity

#### Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	LC50	1,75 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	LC50	9,61 mg/l	96 h	Oncorhynchus mykiss	EPA OTS 797.1400 (Fish Acute Toxicity Test)
RP Bisphenol F-epichlorohydrin resin, MW≤700 28064-14-4	LC50	5,7 mg/l	96 h	Ide, silver or golden orfe (Leuciscus idus)	OECD Guideline 203 (Fish, Acute Toxicity Test)
2,2'-[methylenebis(p-phenyleneoxymethylene)]bisoxirane 2095-03-6	LC50	> 1 - 10 mg/l	96 h	not specified	OECD Guideline 203 (Fish, Acute Toxicity Test)
4,4'-Isopropylidenediphenol 80-05-7	LC50	4,6 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
4,4'-Isopropylidenediphenol 80-05-7	NOEC	0,016 mg/l	444 d	Pimephales promelas	EPA OPP 72-5 (Fish Life Cycle Toxicity)

#### Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	EC50	1,7 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	EC50	4,8 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
RP Bisphenol F-epichlorohydrin resin, MW≤700 28064-14-4	EC50	3,5 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
2,2'-[methylenebis(p-phenyleneoxymethylene)]bisoxirane 2095-03-6	EC50	> 1 - 10 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
4,4'-Isopropylidenediphenol 80-05-7	EC50	3,9 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

#### Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
RP Bisphenol F-epichlorohydrin resin,	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

MW<=700 28064-14-4					
4,4'-Isopropylidenediphenol 80-05-7	NOEC	0,17 mg/l	28 d	Americamysis bahia	EPA OPPTS 850.1350 (Mysid Chronic Toxicity Test)

**Toxicity (Algae):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight<=700) 25068-38-6	EC50	> 11 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight<=700) 25068-38-6	NOEC	4,2 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	NOEC	1 mg/l	96 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
RP Bisphenol F- epichlorhydrin resin, MW<=700 28064-14-4	EC50	9,4 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
4,4'-Isopropylidenediphenol 80-05-7	EC50	> 2,73 - 3,1 mg/l	96 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
4,4'-Isopropylidenediphenol 80-05-7	EC10	1,36 mg/l	96 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

**Toxicity to microorganisms**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight<=700) 25068-38-6	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	EC 50	> 100 mg/l			OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
RP Bisphenol F- epichlorhydrin resin, MW<=700 28064-14-4	IC50	> 100 mg/l	3 h	activated sludge	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
4,4'-Isopropylidenediphenol 80-05-7	EC10	> 320 mg/l	18 h	Pseudomonas putida	DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm- Test)

**12.2. Persistence and degradability**



Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not readily biodegradable.	aerobic	5 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	under test conditions no biodegradation observed	aerobic	7 - 8 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
RP Bisphenol F-epichlorohydrin resin, MW≤700 28064-14-4	not readily biodegradable.	aerobic	5 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
2,2'-[methylenebis(p-phenyleneoxymethylene)]bisoxirane 2095-03-6	not readily biodegradable.	aerobic	< 10 %	28 d	OECD 301 A - F
4,4'-Isopropylidenediphenol 80-05-7	readily biodegradable	aerobic	89 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)

### 12.3. Bioaccumulative potential

Hazardous substances CAS-No.	Bioconcentration factor (BCF)	Exposure time	Temperature	Species	Method
RP Bisphenol F-epichlorohydrin resin, MW≤700 28064-14-4	31			not specified	not specified
4,4'-Isopropylidenediphenol 80-05-7	5,1 - 67	42 d	25 °C	Cyprinus carpio	other guideline:

### 12.4. Mobility in soil

Cured adhesives are immobile.

Hazardous substances CAS-No.	LogPow	Temperature	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	3,242	25 °C	EU Method A.8 (Partition Coefficient)
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	4,4	20 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
RP Bisphenol F-epichlorohydrin resin, MW≤700 28064-14-4	3,242		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
4,4'-Isopropylidenediphenol 80-05-7	3,4	21,5 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

### 12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
4,4'-Isopropylidenediphenol 80-05-7	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

### 12.6. Other adverse effects

No data available.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

**Product disposal:**

Dispose of in accordance with local and national regulations.  
Do not empty into drains / surface water / ground water.

**Disposal of uncleaned packages:**

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.  
Disposal must be made according to official regulations.

**Waste code**

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

**SECTION 14: Transport information****14.1. UN number**

ADR	3082
RID	3082
ADN	3082
IMDG	3082
IATA	3082

**14.2. UN proper shipping name**

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin)
ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin)
IATA	Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorhydrin resin)

**14.3. Transport hazard class(es)**

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

**14.4. Packing group**

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

**14.5. Environmental hazards**

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	Marine pollutant
IATA	not applicable

**14.6. Special precautions for user**

ADR	not applicable
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	Tunnelcode:
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), 197 (IATA), 969 (IMDG) may be applied, which can result in a deviation from the transport classification for packed goods.

**14.7. Transport in bulk according to Annex II of Marpol and the IBC Code**

not applicable

## SECTION 15: Regulatory information

**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content < 3,00 %  
(2010/75/EC)

**15.2. Chemical safety assessment**

A chemical safety assessment has not been carried out.

## SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H319 Causes serious eye irritation.
- H335 May cause respiratory irritation.
- H341 Suspected of causing genetic defects.
- H360F May damage fertility.
- H411 Toxic to aquatic life with long lasting effects.

**Further information:**

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (ua-productsafety.de@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,

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**Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.**

