



Revision Number: 004.0

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE ABLESTIK 71-1N known as Ablebond 71-1N (8.4g),
Product type/use: Adhesive
Restriction of Use: None identified
Company address: Henkel Corporation
 One Henkel Way
 Rocky Hill, Connecticut 06067

IDH number: 1200513

Region: United States

Contact information:
 Telephone: +1 (860) 571-5100
 MEDICAL EMERGENCY Phone: Poison Control Center
 1-877-671-4608 (toll free) or 1-303-592-1711
 TRANSPORT EMERGENCY Phone: CHEMTREC
 1-800-424-9300 (toll free) or 1-703-527-3887
 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.
 CAUSES SERIOUS EYE IRRITATION.
 MAY CAUSE DROWSINESS OR DIZZINESS.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

PICTOGRAM(S)



Precautionary Statements

Prevention: Avoid breathing dust or fumes. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves, eye protection, and face protection.

Response: IF ON SKIN: Wash with plenty of water. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

Storage: Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Silver	7440-22-4	60 - 80
N-Methyl-2-pyrrolidone	872-50-4	10 - 30

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Get medical attention.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
Unusual fire or explosion hazards:	This product is combustible at high temperatures. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
Hazardous combustion products:	Oxides of carbon, oxides of nitrogen, irritating organic vapors. Oxides of Metals in Section 3.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

- Handling:** Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Make sure containers are properly grounded before use or transfer of material. Refer to Section 8.
- Storage:** For safe storage, store at or below -40.0 °C (-40°F). Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use. Keep container dry. Protect from direct sunlight.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Silver	0.1 mg/m ³ TWA Dust and fume.	0.01 mg/m ³ PEL (as Ag)	None	None
N-Methyl-2-pyrrolidone	None	None	10 ppm (40 mg/m ³) TWA (SKIN)	None

- Engineering controls:** Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
- Respiratory protection:** Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
- Eye/face protection:** Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.
- Skin protection:** Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

- Physical state:** Paste
- Color:** Silver
- Odor:** Amine
- Odor threshold:** Not available.
- pH:** Not available.
- Vapor pressure:** Not applicable
- Boiling point/range:** Not available.
- Melting point/ range:** Not available.
- Specific gravity:** 2.4
- Vapor density:** Not available.
- Flash point:** 96 °C (204.8 °F) Cleveland open cup
- Flammable/Explosive limits - lower:** 0.99 %
- Flammable/Explosive limits - upper:** 3.9 %
- Autoignition temperature:** Not available.
- Autoignition temperature:** 270.00 °C (518°F)
- Flammability:** Not applicable
- Evaporation rate:** Not available.
- Solubility in water:** Insoluble
- Partition coefficient (n-octanol/water):** Not available.
- VOC content:** 22.5 %
- Viscosity:** Not available.
- Decomposition temperature:** Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	Hazardous polymerization can occur.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Oxides of Metals in Section 3. Toxic fumes. Irritating vapors.
Incompatible materials:	Strong acids, alkalis and oxidizing agents. Reducing agents. Ammonia. Peroxides.
Reactivity:	Not available.
Conditions to avoid:	Keep away from heat, ignition sources and incompatible materials. Protect from direct sunlight. Avoid moisture.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation:	May cause respiratory tract irritation. May cause dizziness, incoordination, headache, nausea, and vomiting. Irritating fumes and gases may be released upon thermal processing or during combustion.
Skin contact:	Causes skin irritation. Argyria (a non-toxic, cosmetic blue-gray discoloration of the skin and mucous membranes that is irreversible).
Eye contact:	Causes serious eye irritation.
Ingestion:	Ingestion can cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Silver	Oral LD50 (Rat) = > 5,000 mg/kg Dermal LD50 (Rat) = > 2,000 mg/kg Inhalation LC50 (Rat, 4 h) = > 5.16 mg/l Inhalation LC50 (Rat, 4 h) = 750 µg/m ³	Allergen, Eyes, Irritant, Respiratory, Skin
N-Methyl-2-pyrrolidone	Oral LD50 (Rat) = 3,914 mg/kg Dermal LD50 (Rabbit) = 8,000 mg/kg	Blood, Bone Marrow, Central nervous system, Immune system, Irritant, Lung

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Silver	No	No	No
N-Methyl-2-pyrrolidone	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: This product contains a component or components identified as hazardous under 40 CFR 261.24. D011: Silver (Check TCLP Level).

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: RQ, Environmentally hazardous substance, solid, n.o.s.
Hazard class or division: 9
Identification number: UN 3077
Packing group: III
DOT Hazardous Substance(s): Silver

International Air Transportation (ICAO/IATA)

Proper shipping name: RQ, Environmentally hazardous substance, solid, n.o.s. (Silver)
Hazard class or division: 9
Identification number: UN 3077
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: RQ, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Silver)
Hazard class or division: 9
Identification number: UN 3077
Packing group: III
Marine pollutant: Silver

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification: Organic solvent (CAS# 872-50-4).

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health
CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Silver (CAS# 7440-22-4). N-Methyl-2-pyrrolidone (CAS# 872-50-4).

CERCLA Reportable quantity: Silver (CAS# 7440-22-4) 1,000 lbs. (454 kg)

California Proposition 65: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2,3,5,7,8,10,15

Prepared by: Product Safety and Regulatory Affairs

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