



Safety Data Sheet according to (EC) No 1907/2006 as amended

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LOCTITE STYCAST U 2500 PTB

SDS No. : 374565

V004.0

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Replaces version from: 30.10.2014

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE STYCAST U 2500 PTB

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Encapsulant

1.3. Details of the supplier of the safety data sheet

Henkel Ltd

Adhesives

Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000

Fax-no.: +44 (1442) 278071

ua-productsafety.uk@henkel.com

For Safety Data Sheet updates please visit our website <https://mysds.henkel.com/index.html#/appSelection> or www.henkel-adhesives.com.

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Acute toxicity	Category 4
H332 Harmful if inhaled.	
Route of Exposure: Inhalation	
Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Respiratory sensitizer	Category 1
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Carcinogenicity	Category 2
H351 Suspected of causing cancer.	
Specific target organ toxicity - single exposure	Category 3
H335 May cause respiratory irritation.	
Target organ: respiratory tract irritation	
Specific target organ toxicity - repeated exposure	Category 2
H373 May cause damage to organs through prolonged or repeated exposure.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Contains

Phenyl isocyanate

Diphenylmethane diisocyanate, isomers and homologues

Signal word:

Danger

Hazard statement:

H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H319 Causes serious eye irritation.
 H332 Harmful if inhaled.
 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
 H335 May cause respiratory irritation.
 H351 Suspected of causing cancer.
 H373 May cause damage to organs through prolonged or repeated exposure.

Supplemental information

As from 24 August 2023 adequate training is required before industrial or professional use.
 Further information: <https://www.feica.eu/PUinfo>

Precautionary statement: Prevention

P280 Wear protective gloves/protective clothing.
 P261 Avoid breathing vapors.

Precautionary statement: Response

P337+P313 If eye irritation persists: Get medical advice/attention.
 P302+P352 IF ON SKIN: Wash with plenty of soap and water.
 P342+P311 If experiencing respiratory symptoms: Call a POISON CENTER or doctor.
 P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

2.3. Other hazards

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients**3.2. Mixtures**

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
4,4'-methylenediphenyl diisocyanate 101-68-8	202-966-0 01-2119457014-47	25- 50 %	Carc. 2 H351 Acute Tox. 4; Inhalation H332 STOT RE 2 H373 Eye Irrit. 2 H319 STOT SE 3 H335 Skin Irrit. 2 H315 Resp. Sens. 1 H334 Skin Sens. 1B H317
o-(p-Isocyanatobenzyl)phenyl isocyanate 5873-54-1	227-534-9 01-2119480143-45	25- 50 %	STOT RE 2 H373 Carc. 2 H351 Acute Tox. 4; Inhalation H332 Eye Irrit. 2 H319 STOT SE 3 H335 Skin Irrit. 2 H315 Skin Sens. 1 H317 Resp. Sens. 1 H334
Diphenylmethane diisocyanate, isomers and homologues 9016-87-9		20- 40 %	Carc. 2 H351 Acute Tox. 4; Inhalation H332 STOT RE 2 H373 Eye Irrit. 2 H319 STOT SE 3 H335 Skin Irrit. 2 H315 Resp. Sens. 1 H334 Skin Sens. 1 H317
2,2'-Methylenediphenyl diisocyanate 2536-05-2	219-799-4 01-2119927323-43	1- < 5 %	STOT RE 2 H373 Carc. 2 H351 Acute Tox. 4; Inhalation H332 Eye Irrit. 2 H319 STOT SE 3 H335 Skin Irrit. 2 H315 Resp. Sens. 1 H334 Skin Sens. 1 H317
Phenyl isocyanate 103-71-9	203-137-6	0,01- < 0,1 %	Flam. Liq. 3 H226 Acute Tox. 4; Oral H302 Skin Corr. 1C H314 Skin Sens. 1A H317 Acute Tox. 1; Inhalation H330

			Resp. Sens. 1; Inhalation H334 Aquatic Acute 1 H400 STOT SE 3 H335 Aquatic Chronic 2 H411
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For full text of the H - statements and other abbreviations see section 16 "Other information".
Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

EYE: Irritation, conjunctivitis.

SKIN: Redness, inflammation.

SKIN: Rash, Urticaria.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Fire fighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO₂) and nitrogen oxides (NO_x) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Dispose of contaminated material as waste according to Section 13.

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Avoid skin and eye contact.

See advice in section 8

Do not inhale vapors and fumes.

Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities

Ensure good ventilation/extraction.

Keep container tightly sealed.

Refer to Technical Data Sheet

7.3. Specific end use(s)

Encapsulant

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
4,4'-Methylenediphenyl diisocyanate 101-68-8 [ISOCYANATES, ALL (AS-NCO)]		0,02	Time Weighted Average (TWA):		EH40 WEL
4,4'-Methylenediphenyl diisocyanate 101-68-8 [ISOCYANATES, ALL (AS-NCO)]		0,07	Short Term Exposure Limit (STEL):	15 minutes	EH40 WEL
o-(p-Isocyanatobenzyl)phenyl isocyanate 5873-54-1 [ISOCYANATES, ALL (AS-NCO)]		0,02	Time Weighted Average (TWA):		EH40 WEL
o-(p-Isocyanatobenzyl)phenyl isocyanate 5873-54-1 [ISOCYANATES, ALL (AS-NCO)]		0,07	Short Term Exposure Limit (STEL):	15 minutes	EH40 WEL
Diphenylmethane diisocyanate, isomers and homologs 9016-87-9 [ISOCYANATES, ALL (AS-NCO)]		0,02	Time Weighted Average (TWA):		EH40 WEL
Diphenylmethane diisocyanate, isomers and homologs 9016-87-9 [ISOCYANATES, ALL (AS-NCO)]		0,07	Short Term Exposure Limit (STEL):	15 minutes	EH40 WEL
2,2'-Methylenediphenyl diisocyanate 2536-05-2 [ISOCYANATES, ALL (AS-NCO)]		0,02	Time Weighted Average (TWA):		EH40 WEL
2,2'-Methylenediphenyl diisocyanate 2536-05-2 [ISOCYANATES, ALL (AS-NCO)]		0,07	Short Term Exposure Limit (STEL):	15 minutes	EH40 WEL
Phenyl isocyanate 103-71-9 [ISOCYANATES, ALL (AS-NCO)]		0,02	Time Weighted Average (TWA):		EH40 WEL
Phenyl isocyanate 103-71-9 [ISOCYANATES, ALL (AS-NCO)]		0,07	Short Term Exposure Limit (STEL):	15 minutes	EH40 WEL

Occupational Exposure Limits

Valid for
Ireland

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
4,4'-Methylenediphenyl diisocyanate 101-68-8 [4,4'-METHYLENE-DIPHENYL DIISOCYANATE (AS-NCO)]	0,005		Time Weighted Average (TWA):		IR_OEL
4,4'-Methylenediphenyl diisocyanate 101-68-8 [ISOCYANATES, ALL, EXCEPT METHYLISOCYANATE (CASNO. 624-83-9) AND TOLUENE (2,4 OR 2,6 DIISOCYANATE (CASNO. 584-84-9, 91-08-7))]		0,02	Time Weighted Average (TWA):		IR_OEL
4,4'-Methylenediphenyl diisocyanate 101-68-8 [ISOCYANATES, ALL, EXCEPT METHYLISOCYANATE (CASNO. 624-83-9) AND TOLUENE (2,4 OR 2,6 DIISOCYANATE (CASNO. 584-84-9, 91-08-7))]		0,07	Short Term Exposure Limit (STEL):	15 minutes	IR_OEL
o-(p-Isocyanatobenzyl)phenyl isocyanate 5873-54-1 [ISOCYANATES, ALL, EXCEPT METHYLISOCYANATE (CASNO. 624-		0,07	Short Term Exposure Limit (STEL):	15 minutes	IR_OEL

83-9) AND TOLUENE (2,4 OR 2,6 DIISOCYANATE (CASNO. 584-84-9, 91-08-7))					
o-(p-Isocyanatobenzyl)phenyl isocyanate 5873-54-1 [ISOCYANATES, ALL, EXCEPT METHYL ISOCYANATE (CASNO. 624-83-9) AND TOLUENE (2,4 OR 2,6 DIISOCYANATE (CASNO. 584-84-9, 91-08-7))]		0,02	Time Weighted Average (TWA):		IR_OEL
Diphenylmethane diisocyanate, isomers and homologs 9016-87-9 [ISOCYANATES, ALL, EXCEPT METHYL ISOCYANATE (CASNO. 624-83-9) AND TOLUENE (2,4 OR 2,6 DIISOCYANATE (CASNO. 584-84-9, 91-08-7))]		0,07	Short Term Exposure Limit (STEL):	15 minutes	IR_OEL
Diphenylmethane diisocyanate, isomers and homologs 9016-87-9 [ISOCYANATES, ALL, EXCEPT METHYL ISOCYANATE (CASNO. 624-83-9) AND TOLUENE (2,4 OR 2,6 DIISOCYANATE (CASNO. 584-84-9, 91-08-7))]		0,02	Time Weighted Average (TWA):		IR_OEL
2,2'-Methylenediphenyl diisocyanate 2536-05-2 [ISOCYANATES, ALL, EXCEPT METHYL ISOCYANATE (CASNO. 624-83-9) AND TOLUENE (2,4 OR 2,6 DIISOCYANATE (CASNO. 584-84-9, 91-08-7))]		0,07	Short Term Exposure Limit (STEL):	15 minutes	IR_OEL
2,2'-Methylenediphenyl diisocyanate 2536-05-2 [ISOCYANATES, ALL, EXCEPT METHYL ISOCYANATE (CASNO. 624-83-9) AND TOLUENE (2,4 OR 2,6 DIISOCYANATE (CASNO. 584-84-9, 91-08-7))]		0,02	Time Weighted Average (TWA):		IR_OEL
Phenyl isocyanate 103-71-9 [PHENYL ISOCYANATE]	0,005		Time Weighted Average (TWA):		IR_OEL
Phenyl isocyanate 103-71-9 [PHENYL ISOCYANATE]	0,015		Short Term Exposure Limit (STEL):	15 minutes	IR_OEL

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
4,4'-methylenediphenyl diisocyanate 101-68-8	aqua (freshwater)		1 mg/l				
4,4'-methylenediphenyl diisocyanate 101-68-8	aqua (marine water)		0,1 mg/l				
4,4'-methylenediphenyl diisocyanate 101-68-8	Soil				1 mg/kg		
4,4'-methylenediphenyl diisocyanate 101-68-8	sewage treatment plant (STP)		1 mg/l				
4,4'-methylenediphenyl diisocyanate 101-68-8	Air						no hazard identified
4,4'-methylenediphenyl diisocyanate 101-68-8	Predator						no potential for bioaccumulation
4,4'-methylenediphenyl diisocyanate 101-68-8	aqua (intermittent releases)		10 mg/l				
o-(p-Isocyanatobenzyl)phenyl isocyanate 5873-54-1	aqua (marine water)		0,1 mg/l				
o-(p-Isocyanatobenzyl)phenyl isocyanate 5873-54-1	sewage treatment plant (STP)		1 mg/l				
o-(p-Isocyanatobenzyl)phenyl isocyanate 5873-54-1	aqua (intermittent releases)		10 mg/l				
o-(p-Isocyanatobenzyl)phenyl isocyanate 5873-54-1	aqua (freshwater)		1 mg/l				
o-(p-Isocyanatobenzyl)phenyl isocyanate 5873-54-1	Soil				1 mg/kg		
2,2'-Methylenediphenyl diisocyanate 2536-05-2	aqua (freshwater)		1 mg/l				
2,2'-Methylenediphenyl diisocyanate 2536-05-2	aqua (marine water)		0,1 mg/l				
2,2'-Methylenediphenyl diisocyanate 2536-05-2	Soil				1 mg/kg		
2,2'-Methylenediphenyl diisocyanate 2536-05-2	sewage treatment plant (STP)		1 mg/l				
2,2'-Methylenediphenyl diisocyanate 2536-05-2	aqua (intermittent releases)		10 mg/l				

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
4,4'-methylenediphenyl diisocyanate 101-68-8	Workers	inhalation	Long term exposure - local effects		0,05 mg/m ³	no hazard identified
4,4'-methylenediphenyl diisocyanate 101-68-8	Workers	inhalation	Acute/short term exposure - local effects		0,1 mg/m ³	no hazard identified
4,4'-methylenediphenyl diisocyanate 101-68-8	General population	inhalation	Long term exposure - local effects		0,025 mg/m ³	no hazard identified
4,4'-methylenediphenyl diisocyanate 101-68-8	General population	inhalation	Acute/short term exposure - local effects		0,05 mg/m ³	no hazard identified
o-(p-Isocyanatobenzyl)phenyl isocyanate 5873-54-1	Workers	inhalation	Acute/short term exposure - local effects		0,1 mg/m ³	
o-(p-Isocyanatobenzyl)phenyl isocyanate 5873-54-1	Workers	inhalation	Long term exposure - local effects		0,05 mg/m ³	
o-(p-Isocyanatobenzyl)phenyl isocyanate 5873-54-1	General population	inhalation	Acute/short term exposure - local effects		0,05 mg/m ³	
o-(p-Isocyanatobenzyl)phenyl isocyanate 5873-54-1	General population	inhalation	Long term exposure - local effects		0,025 mg/m ³	
2,2'-Methylenediphenyl diisocyanate 2536-05-2	Workers	Inhalation	Acute/short term exposure - local effects		0,1 mg/m ³	
2,2'-Methylenediphenyl diisocyanate 2536-05-2	Workers	Inhalation	Long term exposure - local effects		0,05 mg/m ³	
2,2'-Methylenediphenyl diisocyanate 2536-05-2	General population	Inhalation	Acute/short term exposure - local effects		0,05 mg/m ³	
2,2'-Methylenediphenyl diisocyanate 2536-05-2	General population	Inhalation	Long term exposure - local effects		0,025 mg/m ³	

Biological Exposure Indices:

Ingredient [Regulated substance]	Parameters	Biological specimen	Sampling time	Conc.	Basis of biol. exposure index	Remark	Additional Information
4,4'-Methylenediphenyl diisocyanate 101-68-8 [ISOCYANATES (APPLIES TO HDI, IPDI, TDI AND MDI)]	Isocyanate-derived diamine	Creatinine in urine	Sampling time: At the end of the period of exposure.		UKEH40BMG V		
o-(p-Isocyanatobenzyl)phenyl isocyanate 5873-54-1 [ISOCYANATES (APPLIES TO HDI, IPDI, TDI AND MDI)]	Isocyanate-derived diamine	Creatinine in urine	Sampling time: At the end of the period of exposure.		UKEH40BMG V		
Diphenylmethane diisocyanate, isomers and homologs 9016-87-9 [ISOCYANATES (APPLIES TO HDI, IPDI, TDI AND MDI)]	Isocyanate-derived diamine	Creatinine in urine	Sampling time: At the end of the period of exposure.		UKEH40BMG V		
2,2'-Methylenediphenyl diisocyanate 2536-05-2 [ISOCYANATES (APPLIES TO HDI, IPDI, TDI AND MDI)]	Isocyanate-derived diamine	Creatinine in urine	Sampling time: At the end of the period of exposure.		UKEH40BMG V		
Phenyl isocyanate 103-71-9 [ISOCYANATES (APPLIES TO HDI, IPDI, TDI AND MDI)]	Isocyanate-derived diamine	Creatinine in urine	Sampling time: At the end of the period of exposure.		UKEH40BMG V		

8.2. Exposure controls:**Engineering controls:**

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN 166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	liquid liquid brown
Odor	mild
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	Not available.
Flash point	> 200 °C (> 392 °F)
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Relative vapour density:	No data available / Not applicable
Density ()	1,22 g/cm ³
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative)	Insoluble
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

Ignition temperature	> 400 °C (> 752 °F)
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SECTION 10: Stability and reactivity

10.1. Reactivity

Water

Reacts with alcohols and amines.

Reaction with some curing agents may produce an exothermic reaction which in large masses could cause runaway polymerization.

Reacts with oxidants, acids and lyes

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Stable under normal conditions of storage and use.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

carbon oxides.

Hydrocarbons

nitrogen oxides

Rapid polymerisation may generate excessive heat and pressure.

Hydrogen cyanide.

Isocyanate vapors

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
4,4'-methylenediphenyl diisocyanate 101-68-8	LD50	> 2.000 mg/kg	rat	other guideline:
o-(p-Isocyanatobenzyl)phenyl isocyanate 5873-54-1	LD50	> 2.000 mg/kg	rat	other guideline:
Diphenylmethane diisocyanate, isomers and homologues 9016-87-9	LD50	> 10.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
2,2'-Methylenediphenyl diisocyanate 2536-05-2	LD50	> 2.000 mg/kg	rat	EU Method B.1 (Acute Toxicity (Oral))

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
4,4'-methylenediphenyl diisocyanate 101-68-8	LD50	> 9.400 mg/kg	rabbit	OECD Guideline 402 (Acute Dermal Toxicity)
o-(p-Isocyanatobenzyl)phenyl isocyanate 5873-54-1	LD50	> 9.400 mg/kg	rabbit	OECD Guideline 402 (Acute Dermal Toxicity)
Diphenylmethane diisocyanate, isomers and homologues 9016-87-9	LD50	> 9.400 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
2,2'-Methylenediphenyl diisocyanate 2536-05-2	LD50	> 9.400 mg/kg	rabbit	OECD Guideline 402 (Acute Dermal Toxicity)
Phenyl isocyanate 103-71-9	LD50	5.000 mg/kg	rat	not specified

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
Phenyl isocyanate 103-71-9	LC50	0,022 mg/l	vapour	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
4,4'-methylenediphenyl diisocyanate 101-68-8	irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
o-(p-Isocyanatobenzyl)phenyl isocyanate 5873-54-1	irritating		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Diphenylmethane diisocyanate, isomers and homologues 9016-87-9	irritating		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Diphenylmethane diisocyanate, isomers and homologues 9016-87-9	irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
4,4'-methylenediphenyl diisocyanate 101-68-8	sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
o-(p-Isocyanatobenzyl)phenyl isocyanate 5873-54-1	sensitising	Respiratory sensitisation	guinea pig	not specified
o-(p-Isocyanatobenzyl)phenyl isocyanate 5873-54-1	not sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
o-(p-Isocyanatobenzyl)phenyl isocyanate 5873-54-1	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Diphenylmethane diisocyanate, isomers and homologues 9016-87-9	sensitising	Skin sensitisation	guinea pig	OECD Guideline 406 (Skin Sensitisation)
2,2'-Methylenediphenyl diisocyanate 2536-05-2	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
2,2'-Methylenediphenyl diisocyanate 2536-05-2	sensitising	Respiratory sensitisation	guinea pig	not specified
Phenyl isocyanate 103-71-9	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
4,4'-methylenediphenyl diisocyanate 101-68-8	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		EU Method B.13/14 (Mutagenicity)
o-(p- Isocyanatobenzyl)phenyl isocyanate 5873-54-1	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Diphenylmethane diisocyanate, isomers and homologues 9016-87-9	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		EU Method B.13/14 (Mutagenicity)
2,2'-Methylenediphenyl diisocyanate 2536-05-2	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
4,4'-methylenediphenyl diisocyanate 101-68-8	carcinogenic	inhalation: aerosol	2 y 6 h/d	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity/ Carcinogenicity Studies)
o-(p- Isocyanatobenzyl)phenyl isocyanate 5873-54-1	carcinogenic	inhalation: aerosol	2 y 6 h/d, 5 d/w	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity/ Carcinogenicity Studies)
2,2'-Methylenediphenyl diisocyanate 2536-05-2	carcinogenic	inhalation: aerosol	2 y 6 h/d, 5 d/w	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity/ Carcinogenicity Studies)

Reproductive toxicity:

No data available.

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
4,4'-methylenediphenyl diisocyanate 101-68-8	NOAEL 0,0002 mg/l	inhalation: aerosol	main: 2 y; satellite: 1 y 6 h/d; 5 d/w	rat	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
o-(p- Isocyanatobenzyl)phenyl isocyanate 5873-54-1	NOAEL 0,2 mg/m ³	inhalation: aerosol	2 y 6 h/d, 5 d/w	rat	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
Diphenylmethane diisocyanate, isomers and homologues 9016-87-9	NOAEL 0,0002 mg/l	inhalation: aerosol	2 y 6 h per d, 5 d per week	rat	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
2,2'-Methylenediphenyl diisocyanate 2536-05-2	NOAEL 0,2 mg/m ³	inhalation: aerosol	2 y 6 h/d, 5 d/w	rat	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
Phenyl isocyanate 103-71-9	NOAEL 0,00083 mg/l	inhalation	4 w 6h/d, 5d/w	rat	OECD Guideline 412 (Repeated Dose Inhalation Toxicity: 28/14-Day)

Aspiration hazard:

No data available.

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
4,4'-methylenediphenyl diisocyanate 101-68-8	LC50	> 1.000 mg/l	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
o-(p-Isocyanatobenzyl)phenyl isocyanate 5873-54-1	LC50	> 1.000 mg/l	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
Diphenylmethane diisocyanate, isomers and homologues 9016-87-9	LC50	> 1.000 mg/l	96 h	Brachydanio rerio (new name: Danio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)
2,2'-Methylenediphenyl diisocyanate 2536-05-2	LC50	> 1.000 mg/l	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
Phenyl isocyanate 103-71-9	LC50	84 mg/l	96 h	Brachydanio rerio (new name: Danio rerio)	EU Method C.1 (Acute Toxicity for Fish)
Phenyl isocyanate 103-71-9	NOEC	0,39 mg/l	32 d	Pimephales promelas	OECD Guideline 210 (fish early life stage toxicity test)

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
4,4'-methylenediphenyl diisocyanate 101-68-8	EC50	129,7 mg/l	24 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Diphenylmethane diisocyanate, isomers and homologues 9016-87-9	EC50	> 1.000 mg/l	24 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Phenyl isocyanate 103-71-9	EC50	0,16 mg/l	48 h	Daphnia magna	EPA OTS 795.1200 (Gammarid Acute Toxicity Test)

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
4,4'-methylenediphenyl diisocyanate 101-68-8	NOEC	10 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Diphenylmethane diisocyanate, isomers and homologues 9016-87-9	NOEC	10 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Phenyl isocyanate 103-71-9	NOEC	0,024 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
4,4'-methylenediphenyl diisocyanate 101-68-8	EC50	> 1.640 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
4,4'-methylenediphenyl diisocyanate 101-68-8	NOELR	1.640 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Diphenylmethane diisocyanate, isomers and homologues 9016-87-9	EC50	> 1.640 mg/l	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
Phenyl isocyanate 103-71-9	EC50	175 mg/l	72 h	Chlorella pyrenoidosa	OECD Guideline 201 (Alga, Growth Inhibition Test)
Phenyl isocyanate 103-71-9	NOEC	90 mg/l	72 h	Chlorella pyrenoidosa	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
4,4'-methylenediphenyl diisocyanate 101-68-8	EC50	> 100 mg/l	3 h	activated sludge	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
Diphenylmethane diisocyanate, isomers and homologues 9016-87-9	EC50	> 100 mg/l	3 h	activated sludge	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
Phenyl isocyanate 103-71-9	EC50	7 mg/l	2 h	activated sludge, industrial	ISO DIS 9509 (Assessing the Inhibition of Nitrification of Activated Sludge Microorganisms by Chemicals and Waste Waters)

12.2. Persistence and degradability

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
4,4'-methylenediphenyl diisocyanate 101-68-8	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Diphenylmethane diisocyanate, isomers and homologues 9016-87-9	not inherently biodegradable	aerobic	0 %	28 d	OECD Guideline 302 C (Inherent Biodegradability: Modified MITI Test (II))
Diphenylmethane diisocyanate, isomers and homologues 9016-87-9	not readily biodegradable.	not specified	0 %	28 d	OECD 301 A - F
Phenyl isocyanate 103-71-9	readily biodegradable	aerobic	90 %	30 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

12.3. Bioaccumulative potential

Hazardous substances CAS-No.	Bioconcentration factor (BCF)	Exposure time	Temperature	Species	Method
4,4'-methylenediphenyl diisocyanate 101-68-8	92 - 200	28 d		Cyprinus carpio	OECD Guideline 305 E (Bioaccumulation: Flow-through Fish Test)
Diphenylmethane diisocyanate, isomers and homologues 9016-87-9	200			Cyprinus carpio	OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)
Phenyl isocyanate 103-71-9	2,6		26 °C	Brachydanio rerio (new name: Danio rerio)	other guideline:

12.4. Mobility in soil

Hazardous substances CAS-No.	LogPow	Temperature	Method
4,4'-methylenediphenyl diisocyanate 101-68-8	4,51	22 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
o-(p-Isocyanatobenzyl)phenyl isocyanate 5873-54-1	5,22		not specified
Phenyl isocyanate 103-71-9	2,59		QSAR (Quantitative Structure Activity Relationship)

12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT/ vPvB
4,4'-methylenediphenyl diisocyanate 101-68-8	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
o-(p-Isocyanatobenzyl)phenyl isocyanate 5873-54-1	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
2,2'-Methylenediphenyl diisocyanate 2536-05-2	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations**13.1. Waste treatment methods**

Product disposal:

Do not empty into drains / surface water / ground water.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information**14.1. UN number**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.2. UN proper shipping name

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.3. Transport hazard class(es)

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.4. Packing group

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.5. Environmental hazards

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.6. Special precautions for user

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****EU. REACH, Annex XVII, Marketing and Use Restrictions (Regulation 1907/2006/EC):**

Contains: No information available

VOC content < 3 %
(2010/75/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H226 Flammable liquid and vapor.
H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H330 Fatal if inhaled.
H332 Harmful if inhaled.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335 May cause respiratory irritation.
H351 Suspected of causing cancer.
H373 May cause damage to organs through prolonged or repeated exposure.
H400 Very toxic to aquatic life.
H411 Toxic to aquatic life with long lasting effects.

Further information:

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