



Revision Number: 003.0

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### 1. PRODUCT AND COMPANY IDENTIFICATION

<b>Product name:</b>	<b>LOCTITE ABLESTIK 8515 known as Ablebond 8515 (2.8g),</b>	<b>IDH number:</b>	1200386
<b>Product type:</b>	Epoxy resin	<b>Region:</b>	United States
<b>Restriction of Use:</b>	None identified	<b>Contact information:</b>	
<b>Company address:</b>	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Telephone:	+1 (860) 571-5100
		MEDICAL EMERGENCY Phone:	Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711
		TRANSPORT EMERGENCY Phone:	CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887
		Internet:	www.henkelna.com

### 2. HAZARDS IDENTIFICATION

#### EMERGENCY OVERVIEW

**WARNING:** CAUSES SKIN IRRITATION.  
MAY CAUSE AN ALLERGIC SKIN REACTION.  
CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

#### PICTOGRAM(S)



#### Precautionary Statements

<b>Prevention:</b>	Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear eye and face protection. Wear protective gloves.
<b>Response:</b>	IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
<b>Storage:</b>	Not prescribed
<b>Disposal:</b>	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

IDH number: 1200386

Product name: LOCTITE ABLESTIK 8515 known as Ablebond 8515 (2.8g),  
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Hazardous Component(s)	CAS Number	Percentage*
Epoxy resin	Proprietary	30 - 60
Ethene, tetrafluoro-, homopolymer	9002-84-0	30 - 60
Epoxy resin	Proprietary	10 - 30
Substituted imidazole	Proprietary	1 - 5
Synthetic resin	Proprietary	1 - 5
Substituted silane	Proprietary	1 - 5
Carboxylic Acid	Proprietary	1 - 5

\* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Get medical attention. Wash clothing before reuse.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
<b>Symptoms:</b>	See Section 11.

#### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
<b>Unusual fire or explosion hazards:</b>	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
<b>Hazardous combustion products:</b>	Oxides of carbon. Toxic fluorine compounds. Toxic and irritating vapors.

#### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, saw dust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal.

## 7. HANDLING AND STORAGE

### Handling:

Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Refer to Section 8.

### Storage:

For safe storage, store at or below -40 °C (-40°F)  
Keep in a cool, well ventilated area away from heat, sparks and open flame.  
Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Epoxy resin	None	None	None	None
Ethene, tetrafluoro-, homopolymer	None	None	None	10 mg/m <sup>3</sup> TWA Total dust. 5 mg/m <sup>3</sup> TWA Respirable fraction.
Epoxy resin	None	None	None	None
Substituted imidazole	None	None	None	None
Synthetic resin	None	None	None	None
Substituted silane	None	None	None	None
Carboxylic Acid	None	None	None	None

### Engineering controls:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

### Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

### Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

### Skin protection:

Use impermeable gloves and protective clothing as necessary to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Yellow
Odor:	Odorless
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	Not applicable
Boiling point/range:	Not available.
Melting point/ range:	Not applicable
Specific gravity:	1.4
Vapor density:	Not applicable
Flash point:	> 93 °C (> 199.4 °F)
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Evaporation rate:	Not available.
Solubility in water:	Insoluble
Partition coefficient (n-octanol/water):	Not applicable
VOC content:	< 1 %
Viscosity:	Not available.
Decomposition temperature:	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	None under normal processing.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Toxic fluorine compounds. Irritating organic vapours.
<b>Incompatible materials:</b>	Strong oxidizing agents. Strong acids and strong bases.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	High temperatures. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

### Potential Health Effects/Symptoms

<b>Inhalation:</b>	May cause respiratory tract irritation. Coughing. Shortness of breath.
<b>Skin contact:</b>	Causes skin irritation. May cause allergic skin reaction.
<b>Eye contact:</b>	Causes serious eye irritation. Redness. Tearing.
<b>Ingestion:</b>	May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Epoxy resin	None	No Target Organs
Ethene, tetrafluoro-, homopolymer	None	No Target Organs
Epoxy resin	None	Irritant
Substituted imidazole	None	No Records
Synthetic resin	None	Allergen, Corrosive, Irritant, Kidney, Respiratory, Skin
Substituted silane	None	Irritant
Carboxylic Acid	Oral LD50 (RAT) = 74 g/kg	Irritant, Eyes, Skin, Blood

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Epoxy resin	No	No	No
Ethene, tetrafluoro-, homopolymer	No	No	No
Epoxy resin	No	No	No
Substituted imidazole	No	No	No
Synthetic resin	No	No	No
Substituted silane	No	No	No
Carboxylic Acid	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

### 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

**Hazardous waste number:** Not a RCRA hazardous waste.

### 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

#### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

#### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Environmentally hazardous substance, liquid, n.o.s. (Bisphenol F diglycidyl ether)  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III

#### Water Transportation (IMO/IMDG)

**Proper shipping name:** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol F diglycidyl ether)  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III  
**Marine pollutant:** Bisphenol F diglycidyl ether

### 15. REGULATORY INFORMATION

#### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act inventory.

**TSCA 12 (b) Export Notification:** Ethene, tetrafluoro-, homopolymer (CAS# 9002-84-0).

**CERCLA/SARA Section 302 EHS:** None above reporting de minimis  
**CERCLA/SARA Section 311/312:** Immediate Health  
**CERCLA/SARA Section 313:** None above reporting de minimis

**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

#### Canada Regulatory Information

**CEPA DSL/NDL Status:** One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

### 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

**Prepared by:** Timothy Pratt, Regulatory Affairs Specialist  
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