♦♦ caplin**©**

Safety Data Sheet

Printing date: 06.12.2023 Version No: 01 Revision: 05.12.2023

SECTION 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Trade Name OPTOLINQ™ LE-5031

Applications Two-part low-viscosity transparent epoxy resin for surface coating

Advised Against No further relevant information available

Supplier Name Capling Europe BV

CAPLINQ Europe BV Industrieweg 15E 1566 JN Assendelft The Netherlands

+31 20 893 2224

CAPLINQ Corporation 80 Sirocco Crescent Ottawa, ON K2S 2C9

Canada +1 (613) 416 8426

+1 (613) 416 8426

CAPLINQ Americas CAPLINQ Malaysia
36972 Schoolcraft Rd S-08-07 Setia Triangle
Livonia, MI 48150 Penang, BL 11900

United States of America Malaysia

+1 (618) 416 9739 +60 (15) 460 00453

SECTION 2. HAZARDS IDENTIFICATION

HAZARD PICTOGRAMS:



HAZARD STATEMENTS

P302 Harmful if swallowed

P315/320 Irritate to eyes and skin

PRECAUTIONARY STATEMENTS

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P338 Removes contact lenses if present and easy to do. Continue rinsing.

P351 Rinse cautiously with water for several minutes.

P352 Wash with plenty of soap and water.

POTENTIAL HEALTH EFFECTS

Eye Contact: May cause mild eye irritation.

Ingestion: May be hazardous to the digestive system and cause vomiting and loss of appetite.

Inhalation: May cause respiratory tract irritation, vomiting, and loss of appetite.

Skin Contact: May cause mild skin irritation.

Toxicity: $LD_{50}(oral) > 5000 \text{ mg/kg}.$

SECTION 3. INGREDIENT COMPOSITION

Part A

Printing date: 06.12.2023

No.	Components	CAS Reg. No.	Proportion (%)
1	Bisphenol-A epoxy resin	25068-38-6	90-95
2	Diluent	68609-97-2	0.1-9
3	Anti-foaming agent	Proprietary	0.01-9

Version No: 01

Capling

Safety Data Sheet

Part B

No.	Components	CAS Reg. No.	Proportion (%)
1	Polyetheramine curing agent	9046-10-0	72-97
2	Catalyst	90-72-2	3-28

SECTION 4. FIRST AID MEASURES

EYE CONTACT:

Immediately flush with plenty of water for at least 15 min.

SKIN CONTACT:

• Immediately flush with plenty of water and soap for at least 15 min.

INHALATION:

- Move victim to fresh air.
- Administer oxygen if breathing is difficult.
- · Get medical attention.

INGESTION:

- Do not administer anything orally if the patient is on the verge of losing consciousness, already unconscious, or experiencing convulsions.
- Do not induce vomiting.
- Get medical attention immediately.

SECTION 5. FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

Dry powder, carbon dioxide, 1211, or foam fire extinguisher.

SECTION 6. ACCIDENTAL RELEASE MEASURES

LEAK/SPILL

- In case of a leakage, use sand, earth, or inert materials to contain and control it.
- Report as per regulatory requirements.

SECTION 7. HANDLING AND STORAGE

HANDLING

- Ensure the availability of suitable protective and ventilation equipment.
- Minimize skin and eye exposure, and prevent inhalation of vapors. Do not stay in contact for an extended period.

STORAGE

Printing date: 06.12.2023

• Store in a cool (air-condition room temperature) and dry place away from excessive heat, sunlight, and humidity. Ensure that the storage and usage area is strictly designated as a non-smoking zone.

Version No: 01



SECTION 8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

EXPOSURE LIMITS:

No.	Components	Standards*	Reference
1	Bisphenol-A epoxy	Not Established	OSHA, ACGIH
2	Diluent	Not Established	OSHA, ACGIH
3	Polyetheramine curing agent	Not Established	OSHA, ACGIH
4	Catalyst	Not Established	OSHA, ACGIH

VENTILATION:

Use general or local exhaust ventilation to meet exposure limit requirements.

PERSONAL PROTECTION:

- Respiratory Protection: Organic vapor canister or canister respiratory protector should be used when necessary.
- Eye/Skin Protection: Chemical safety splash goggles, eyewash equipment, and gloves (general rubber or lined) are recommended.

Version No: 01

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance Colorless transparent liquid (Part A)

Light yellow transparent liquid (Part B)

Odor Not Applicable pH Not Applicable Initial Boiling Point/Boiling Ranges Not applicable

Flash Point >140 °C

Specific Gravity 1.10–1.20 (Part A)

0.93-1.03 (Part B)

Vapor Pressure (mmHg at 25 °C)

Solubility

Vapor Density (Air = 1)

Evaporation Rate (Butyl Acetate = 1)

Not applicable

Not applicable

SECTION 10. STABILITY & REACTIVITY

Chemical Stability: Stable under ordinary conditions of use and storage.

Conditions To Avoid: Not applicable. **Decomposition Products:** None.

Hazardous Polymerization: No hazard at room temperature.

SECTION 11. TOXICOLOGICAL INFORMATION

Toxicity Data: Estimated oral exposure limit LD₅₀(oral) >5000 mg/kg.

Carcinogenicity: No information found Reproductive Effect: No information found Chronic Effects: No information found

Printing date: 06.12.2023

Safety Data Sheet



Target Organs: No information found

Eye Contact: May cause mild eye irritation.

Ingestion: May be hazardous to the digestive system, cause vomiting and loss of appetite.

Inhalation: May cause respiratory tract irritation, vomiting, and loss of appetite.

Skin Contact: May cause mild skin inflammation.

SECTION 12. ECOLOGICAL INFORMATION

Mobility: No Information found

Bioaccumulation: No information found **Biodegradability:** No information found **Aquatic Toxicity:** No information found

Environmental Toxicity: No information found

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal of waste needs to be carried out at the city, state, or federally permitted disposal facility. Handle in accordance with applicable regulations and/or local authorities.

SECTION 14. TRANSPORT INFORMATION

Land transport ADR/RID (Cross-border)

ADR, RID Class: Not applicable

Maritime transport IMDG

IMDG Class: Not applicable

Air transport ICAO-TI and IATA-DGR

ICAO/IATA Class: Not applicable

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Additional transportation system information can be obtained through an authorized safety officer. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

SECTION 15. REGULATORY INFORMATION

No information available

Printing date: 06.12.2023

SECTION 16. OTHER INFORMATION

The information in this safety data sheet was obtained from reputable sources and to the best of our knowledge is accurate and current at the mentioned date. Neither CAPLINQ Corporation, nor CAPLINQ Europe BV accept any liability arising out of the use of the information provided here or the use, application or processing of the product described herein.

Employers should use this information only as a supplement to other information gathered by them, and should make independent judgments of suitability of this information to ensure proper use and protect the health and safety of employees. This information is furnished without warranty, and any use of the product not in conformance with this Material Safety Data Sheet, or in combination with any other product or process, is the responsibility of the user.

Version No: 01