

Safety Data Sheet according to (EC) No 1907/2006 as amended

Page 1 of 20

LOCTITE 3619 known as Loctite 3619 30ML EFD GB

SDS No. : 173165 V005.0 Revision: 27.03.2023 printing date: 12.03.2024 Replaces version from: 21.06.2022

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE 3619 known as Loctite 3619 30ML EFD GB

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use: Epoxy adhesive

1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA Henkelstr. 67 40589 Düsseldorf

Germany

Phone: +49 211 797 0

SDSinfo.Adhesive@henkel.com

For Safety Data Sheet updates please visit our website https://mysds.henkel.com/index.html#/appSelection or www.henkel-adhesives.com.

1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

| Classification (CLP): | |
|--|------------|
| Acute toxicity | Category 4 |
| H302 Harmful if swallowed. | |
| Route of Exposure: Oral | |
| Skin irritation | Category 2 |
| H315 Causes skin irritation. | |
| Serious eye irritation | Category 2 |
| H319 Causes serious eye irritation. | |
| Skin sensitizer | Category 1 |
| H317 May cause an allergic skin reaction. | |
| Specific target organ toxicity - single exposure | Category 3 |
| H335 May cause respiratory irritation. | |
| Target organ: respiratory tract irritation | |
| Acute hazards to the aquatic environment | Category 1 |
| H400 Very toxic to aquatic life. | |
| Chronic hazards to the aquatic environment | Category 1 |
| H410 Very toxic to aquatic life with long lasting effects. | |

2.2. Label elements

Label elements (CLP):

| Hazard pictogram: | |
|--|--|
| Contains | reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) |
| | TMP-tris(b-mercaptopropionate) 2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane |
| | 4,4'-Isopropylidenediphenol |
| Signal word: | Warning |
| Hazard statement: | H302 Harmful if swallowed. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H335 May cause respiratory irritation. H410 Very toxic to aquatic life with long lasting effects. |
| Precautionary statement: Prevention | P273 Avoid release to the environment.P280 Wear protective gloves.P261 Avoid breathing vapors. |
| Precautionary statement: Response | P337+P313 If eye irritation persists: Get medical advice/attention. P302+P352 IF ON SKIN: Wash with plenty of soap and water. P333+P313 If skin irritation or rash occurs: Get medical advice/attention. |

2.3. Other hazards

None if used properly.

Following substances are present in a concentration \geq the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

4,4'-Isopropylidenediphenol ED 80-05-7

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

| Hazardous components CAS-No. EC Number REACH-Reg No. | Concentration | Classification | Specific Conc. Limits, M- factors and ATEs | Add. Information |
|---|---------------|--|--|----------------------|
| reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6 | 25- 50 % | Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411 Eye Irrit. 2, H319 | Skin Irrit. 2; H315; C >= 5 % Eye Irrit. 2; H319; C >= 5 % | |
| TMP-tris(b-mercaptopropionate) 33007-83-9 251-336-1 01-2120770061-65 | 25- 50 % | Acute Tox. 4, Oral, H302 Skin Sens. 1A, H317 STOT SE 3, H335 Aquatic Acute 1, H400 Aquatic Chronic 1, H410 | M acute = 1 M chronic = 1 | |
| 2,2'-[(1- Methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxir ane 1675-54-3 216-823-5 01-2119456619-26 | 1- < 5 % | Aquatic Chronic 2, H411 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 | Eye Irrit. 2; H319; C >= 5 % Skin Irrit. 2; H315; C >= 5 % | |
| 4,4'-Isopropylidenediphenol 80-05-7 201-245-8 01-2119457856-23 | 0,1-< 0,3 % | Eye Dam. 1, H318 Skin Sens. 1, H317 STOT SE 3, H335 Repr. 1B, H360F Aquatic Acute 1, H400 Aquatic Chronic 1, H410 | M acute = 1 M chronic = 10 ===== oral:ATE = 2.500 mg/kg | SVHC ED EU OEL |

For full text of the H - statements and other abbreviations see section 16 "Other information". Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact: Rinse with running water and soap. Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion: Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Redness, inflammation.

SKIN: Rash, Urticaria.

EYE: Irritation, conjunctivitis.

INGESTION: Nausea, vomiting, diarrhea, abdominal pain.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons: None known

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures Ensure adequate ventilation.Wear protective equipment.Avoid contact with skin and eyes.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

For small spills wipe up with paper towel and place in container for disposal. For large spills absorb onto inert absorbent material and place in sealed container for disposal. Wash spillage site thoroughly with soap and water or detergent solution. Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact. Use only in well-ventilated areas. See advice in section 8

Hygiene measures:

Good industrial hygiene practices should be observed. Wash hands before work breaks and after finishing work. Do not eat, drink or smoke while working.

7.2. Conditions for safe storage, including any incompatibilities Refer to Technical Data Sheet

7.3. Specific end use(s)

Epoxy adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Germany

| Ingredient [Regulated substance] | ppm | mg/m ³ | Value type | Short term exposure limit category / Remarks | Regulatory list |
|---|-----|-------------------|--|--|-----------------|
| 4,4'-Isopropylidenediphenol 80-05-7 [BISPHENOL A (4,4'- ISOPROPYLIDENEDIPHENOL) (INHALABLE FRACTION)] | | 2 | Time Weighted Average (TWA): | Indicative | ECTLV |
| 4,4'-Isopropylidenediphenol 80-05-7 | | | Short Term Exposure Classification: | Category I: substances for which the localized effect has an assigned OEL or for substances with a sensitizing effect in respiratory passages. | TRGS 900 |
| 4,4'-Isopropylidenediphenol 80-05-7 | | 5 | Exposure limit(s): | 1 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7). | TRGS 900 |
| 4,4'-Isopropylidenediphenol 80-05-7 [Bisphenol A; 4.4'-Isopropylidenediphenol] | | 2 | Time Weighted Average (TWA): | | EU OELIII |

| Name on list | Environmental Compartment | Exposure period | Value | Value | | | Remarks |
|---|------------------------------------|--------------------|------------------|-------|----------------|--------|----------------------------------|
| | | perioa | mg/l | ppm | mg/kg | others | |
| 2-Ethyl-2-[(3-mercapto-1- oxopropoxy)methyl]propane-1,3-diyl bis[3- mercaptopropionate] 33007-83-9 | aqua (freshwater) | | 0,000156 mg/l | T. | | | |
| 2,2'-[(1-Methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxirane 1675-54-3 | aqua (freshwater) | | 0,006 mg/l | | | | |
| 2,2'-[(1-Methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxirane 1675-54-3 | aqua (marine water) | | 0,001 mg/l | | | | |
| 2,2'-[(1-Methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxirane 1675-54-3 | sewage treatment plant (STP) | | 10 mg/l | | | | |
| 2,2'-[(1-Methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxirane 1675-54-3 | sediment (freshwater) | | | | 0,341 mg/kg | | |
| 2,2'-[(1-Methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxirane 1675-54-3 | sediment (marine water) | | | | 0,034 mg/kg | | |
| 2,2'-[(1-Methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxirane 1675-54-3 | Soil | | | | 0,065 mg/kg | | |
| 2,2'-[(1-Methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxirane 1675-54-3 | oral | | | | 11 mg/kg | | |
| 2,2'-[(1-Methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxirane 1675-54-3 | Freshwater - intermittent | | 0,018 mg/l | | | | |
| 2,2'-[(1-Methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxirane 1675-54-3 | Marine water - intermittent | | 0,002 mg/l | | | | |
| 2,2'-[(1-Methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxirane 1675-54-3 | Air | | | | | | no hazard identified |
| 4,4'-Isopropylidenediphenol 80-05-7 | aqua (freshwater) | | 0,018 mg/l | | | | |
| 4,4'-Isopropylidenediphenol 80-05-7 | aqua (marine water) | | 0,018 mg/l | | | | |
| 4,4'-Isopropylidenediphenol 80-05-7 | aqua (intermittent releases) | | 0,011 mg/l | | | | |
| 4,4'-Isopropylidenediphenol 80-05-7 | sewage treatment plant (STP) | | 320 mg/l | | | | |
| 4,4'-Isopropylidenediphenol 80-05-7 | sediment (freshwater) | | | | 1,2 mg/kg | | |
| 4,4'-Isopropylidenediphenol 80-05-7 | sediment (marine water) | | | | 0,24 mg/kg | | |
| 4,4'-Isopropylidenediphenol 80-05-7 | Soil | | | | 3,7 mg/kg | | |
| 4,4'-Isopropylidenediphenol 80-05-7 | Air | | | | | | no hazard identified |
| 4,4'-Isopropylidenediphenol 80-05-7 | Predator | | | | | | no potential for bioaccumulation |

Derived No-Effect Level (DNEL):

| Name on list | Application Area | Route of Exposure | Health Effect | Exposure Time | Value | Remarks |
|---|----------------------------------|----------------------|---|------------------|--------------|----------------------|
| 2-Ethyl-2-[(3-mercapto-1- oxopropoxy)methyl]propane-1,3-diyl bis[3- mercaptopropionate] 33007-83-9 | Workers | inhalation | Long term exposure - systemic effects | | 0,49 mg/m3 | |
| 2-Ethyl-2-[(3-mercapto-1- oxopropoxy)methyl]propane-1,3-diyl bis[3- mercaptopropionate] 33007-83-9 | Workers | dermal | Long term exposure - systemic effects | | 0,14 mg/kg | |
| 2-Ethyl-2-[(3-mercapto-1- oxopropoxy)methyl]propane-1,3-diyl bis[3- mercaptopropionate] 33007-83-9 | General population | inhalation | Long term exposure - systemic effects | | 0,074 mg/m3 | |
| 2-Ethyl-2-[(3-mercapto-1- oxopropoxy)methyl]propane-1,3-diyl bis[3- mercaptopropionate] 33007-83-9 | General population | dermal | Long term exposure - systemic effects | | 0,05 mg/kg | |
| 2-Ethyl-2-[(3-mercapto-1- oxopropoxy)methyl]propane-1,3-diyl bis[3- mercaptopropionate] 33007-83-9 | General population | oral | Long term exposure - systemic effects | | 0,05 mg/kg | |
| 2,2'-[(1-Methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxirane 1675-54-3 | Workers | dermal | Long term exposure - systemic effects | | 0,75 mg/kg | no hazard identified |
| 2,2'-[(1-Methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxirane 1675-54-3 | Workers | Inhalation | Long term exposure - systemic effects | | 4,93 mg/m3 | no hazard identified |
| 2,2'-[(1-Methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxirane 1675-54-3 | General population | dermal | Long term exposure - systemic effects | | 0,0893 mg/kg | no hazard identified |
| 2,2'-[(1-Methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxirane 1675-54-3 | General population | oral | Long term exposure - systemic effects | | 0,5 mg/kg | no hazard identified |
| 2,2'-[(1-Methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxirane 1675-54-3 4,4'-Isopropylidenediphenol | General population Workers | inhalation dermal | Long term exposure - systemic effects Acute/short term | | 0,87 mg/m3 | no hazard identified |
| 80-05-7 | Workers | | exposure - systemic effects | | | no hazard identified |
| 4,4'-Isopropylidenediphenol 80-05-7 | | dermal | Long term exposure - systemic effects | | 0,031 mg/kg | |
| 4,4'-Isopropylidenediphenol 80-05-7 | Workers | Inhalation | Acute/short term exposure - systemic effects | | 2 mg/m3 | no hazard identified |
| 4,4'-Isopropylidenediphenol 80-05-7 | Workers | Inhalation | Long term exposure - systemic effects | | 2 mg/m3 | no hazard identified |
| 4,4'-Isopropylidenediphenol 80-05-7 | General population | dermal | Long term exposure - systemic effects | | 0,002 mg/kg | no hazard identified |
| 4,4'-Isopropylidenediphenol 80-05-7 | General population | Inhalation | Long term exposure - systemic effects | | 1 mg/m3 | no hazard identified |
| 4,4'-Isopropylidenediphenol 80-05-7 | Workers | inhalation | Long term exposure - local effects | | 2 mg/m3 | no hazard identified |
| 4,4'-Isopropylidenediphenol 80-05-7 | Workers | inhalation | Acute/short term exposure - local effects | | 2 mg/m3 | no hazard identified |
| 4,4'-Isopropylidenediphenol 80-05-7 | General population | inhalation | Acute/short term exposure - systemic effects | | 1 mg/m3 | no hazard identified |
| 4,4'-Isopropylidenediphenol 80-05-7 | General population | inhalation | Long term exposure - local effects | | 1 mg/m3 | no hazard identified |
| 4,4'-Isopropylidenediphenol 80-05-7 | General population | inhalation | Acute/short term exposure - local effects | | 1 mg/m3 | no hazard identified |
| 4,4'-Isopropylidenediphenol 80-05-7 | General population | dermal | Acute/short term exposure - systemic effects | | 0,002 mg/kg | no hazard identified |

| 4,4'-Isopropylidenediphenol 80-05-7 | General population | oral | Long term exposure - systemic effects | 0,004 mg/kg | no hazard identified |
|--|--------------------|------|--|-------------|----------------------|
| 4,4'-Isopropylidenediphenol 80-05-7 | General population | oral | Acute/short term exposure - systemic effects | 0,004 mg/kg | no hazard identified |

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls: Ensure good ventilation/extraction.

Respiratory protection: Ensure adequate ventilation. An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection: Wear protective glasses. Protective eye equipment should conform to EN166.

Skin protection: Wear suitable protective clothing. Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| Delivery form | paste |
|----------------------------|--|
| Colour | red |
| Odor | Epoxy |
| Physical state | liquid |
| Melting point | Not applicable, Product is a liquid |
| Solidification temperature | < 20 °C (< 68 °F) |
| Initial boiling point | > 149 °C (> 300.2 °F)None |
| Flammability | Not applicable |
| | Non flammable product (flash point is greater than 93°C) |
| Explosive limits | Not applicable, The product is not flammable. |
| Flash point | > 93 °C (> 199.4 °F) |
| Auto-ignition temperature | Not applicable, The product is not flammable. |
| | |

Decomposition temperature

pН

Viscosity (kinematic) (25 °C (77 °F);) Solubility (qualitative) (20 °C (68 °F); Solvent: Water) Partition coefficient: n-octanol/water

Vapour pressure (20 °C (68 °F)) Density (25 °C (77 °F)) Relative vapour density: (20 °C) Particle characteristics

T article characteristics

9.2. Other information

Other information not applicable for this product

> 250 °C (> 482 °F); Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
Not applicable, Product is non-soluble (in water).
> 20 mm2/s
Not soluble. Polymerizes in presence of water.
Not applicable
Mixture
< 5,0 hPa
1,0164 g/cm3 LCT STM 753; Gravity, Density and Shrinkage

>1

Not applicable Product is a liquid

SECTION 10: Stability and reactivity

10.1. Reactivity

Reaction with strong acids. Reacts with strong oxidants.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions See section reactivity

10.4. Conditions to avoid

No decomposition if used according to specifications. Protect from direct sunlight.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

Oxides of carbon.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

| Hazardous substances CAS-No. | Value type | Value | Species | Method |
|--|--|----------------------------|---------|--|
| reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6 | LD50 | > 2.000 mg/kg | rat | OECD Guideline 420 (Acute Oral Toxicity) |
| TMP-tris(b- mercaptopropionate) 33007-83-9 | LD50 | > 300 - < 2.000 mg/kg | rat | OECD Guideline 423 (Acute Oral toxicity) |
| 2.2'-[(1- Methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3 | LD50 | > 2.000 mg/kg | rat | OECD Guideline 420 (Acute Oral Toxicity) |
| 4,4'- Isopropylidenediphenol 80-05-7 | LD50 | > 2.000 - < 5.000 mg/kg | rat | OECD Guideline 401 (Acute Oral Toxicity) |
| 4,4'- Isopropylidenediphenol 80-05-7 | Acute toxicity estimate (ATE) | 2.500 mg/kg | | Expert judgement |

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

| Hazardous substances CAS-No. | Value type | Value | Species | Method |
|--|---------------|---------------|---------|--|
| reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6 | LD50 | > 2.000 mg/kg | rat | OECD Guideline 402 (Acute Dermal Toxicity) |
| 2,2'-[(1- Methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3 | LD50 | > 2.000 mg/kg | rat | OECD Guideline 402 (Acute Dermal Toxicity) |
| 4,4'- Isopropylidenediphenol 80-05-7 | LD50 | 3.000 mg/kg | rabbit | not specified |

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

| Hazardous substances CAS-No. | Value type | Value | Test atmosphere | Exposure time | Species | Method |
|---------------------------------|---------------|--------------|-----------------|------------------|---------|---------------------------|
| TMP-tris(b- | LC50 | > 3,363 mg/l | dust/mist | 4 h | rat | OECD Guideline 403 (Acute |
| mercaptopropionate) | | | | | | Inhalation Toxicity) |
| 33007-83-9 | | | | | | |

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

| Hazardous substances CAS-No. | Result | Exposure time | Species | Method |
|--|--------------------------|------------------|---------|--|
| reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6 | not irritating | 4 h | rabbit | not specified |
| TMP-tris(b- mercaptopropionate) 33007-83-9 | not irritating | 4 h | rabbit | OECD Guideline 404 (Acute Dermal Irritation / Corrosion) |
| 2.2'-[(1- Methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3 | moderately irritating | 24 h | rabbit | Draize Test |

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

| Hazardous substances CAS-No. | Result | Exposure time | Species | Method |
|--|----------------|------------------|---------|---|
| reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6 | not irritating | | rabbit | OECD Guideline 405 (Acute Eye Irritation / Corrosion) |
| TMP-tris(b- mercaptopropionate) 33007-83-9 | not irritating | | rabbit | OECD Guideline 405 (Acute Eye Irritation / Corrosion) |

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

| Hazardous substances | Result | Test type | Species | Method |
|---|-----------------|---------------------------------------|------------|---|
| CAS-No. reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) | sensitising | Mouse local lymphnode assay (LLNA) | mouse | OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay) |
| 25068-38-6 TMP-tris(b- mercaptopropionate) 33007-83-9 | sensitising | Guinea pig maximisation test | guinea pig | equivalent or similar to OECD Guideline 406 (Skin Sensitisation) |
| 2,2'-[(1- Methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3 | sensitising | Mouse local lymphnode assay (LLNA) | mouse | OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay) |
| 4,4'- Isopropylidenediphenol 80-05-7 | not sensitising | Mouse local lymphnode assay (LLNA) | mouse | OECD Guideline 406 (Skin Sensitisation) |

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

| Hazardous substances CAS-No. | Result | Type of study / Route of administration | Metabolic activation / Exposure time | Species | Method |
|--|----------|--|--|---------|---|
| reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6 | negative | bacterial reverse mutation assay (e.g Ames test) | with and without | | OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay) |
| 2,2'-[(1- Methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3 | negative | bacterial reverse mutation assay (e.g Ames test) | with and without | | OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay) |
| 4,4'- Isopropylidenediphenol 80-05-7 | negative | bacterial reverse mutation assay (e.g Ames test) | with and without | | not specified |
| reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6 | negative | oral: gavage | | mouse | not specified |
| 2.2'-[(1- Methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3 | negative | oral: gavage | | mouse | not specified |

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

| Hazardous components CAS-No. | Result | Route of application | Exposure time / Frequency of treatment | Species | Sex | Method |
|--|------------------|----------------------|---|---------|-------------|--|
| reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6 | not carcinogenic | dermal | 2 y daily | mouse | male | OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies) |
| reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6 | not carcinogenic | oral: gavage | 2 y daily | rat | male/female | OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies) |
| 2.2'-[(1- Methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3 | not carcinogenic | dermal | 2 y daily | mouse | male | OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies) |
| 2.2'-[(1- Methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3 | not carcinogenic | oral: gavage | 2 y daily | rat | male/female | OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies) |

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

| Hazardous substances CAS-No. | Result / Value | Test type | Route of application | Species | Method |
|--|---|----------------------------|----------------------|---------|--|
| reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6 | NOAEL P >= 50 mg/kg NOAEL F1 >= 750 mg/kg NOAEL F2 >= 750 mg/kg | Two generation study | oral: gavage | rat | OECD Guideline 416 (Two- Generation Reproduction Toxicity Study) |
| 2,2'-[(1- Methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3 | NOAEL P >= 50 mg/kg NOAEL F1 >= 750 mg/kg NOAEL F2 >= 750 mg/kg | Two generation study | oral: gavage | rat | OECD Guideline 416 (Two- Generation Reproduction Toxicity Study) |
| 4,4'- Isopropylidenediphenol 80-05-7 | NOAEL P 300 ppm | | oral: feed | mouse | OECD Guideline 416 (Two- Generation Reproduction Toxicity Study) |

STOT-single exposure:

No data available.

STOT-repeated exposure:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

| Hazardous substances CAS-No. | Result / Value | Route of application | Exposure time / Frequency of treatment | Species | Method |
|--|----------------|----------------------|--|---------|--|
| reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6 | NOAEL 50 mg/kg | oral: gavage | 14 w daily | rat | OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents) |
| 2,2'-[(1- Methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3 | NOAEL 50 mg/kg | oral: gavage | 14 w daily | rat | OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents) |

Aspiration hazard:

No data available.

11.2 Information on other hazards

not applicable

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

| Hazardous substances | Value | Value | Exposure time | Species | Method |
|---|-------|---------------|---------------|---------------------|--|
| CAS-No. | type | | | | |
| reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) | LC50 | 1,75 mg/l | 96 h | Oncorhynchus mykiss | OECD Guideline 203 (Fish, Acute Toxicity Test) |
| 25068-38-6 | | | | | |
| TMP-tris(b- mercaptopropionate) 33007-83-9 | LC50 | 0,156 mg/l | 96 h | Oncorhynchus mykiss | OECD Guideline 203 (Fish, Acute Toxicity Test) |
| 2,2'-[(1- Methylethylidene)bis(4,1- phenyleneoxymethylene)]biso xirane 1675-54-3 | LC50 | 1,2 mg/l | 96 h | Oncorhynchus mykiss | EPA-660 (Methods for Acute Toxicity Tests with Fish, Macroinvertebrates and Amphibians) |
| 4,4'-Isopropylidenediphenol 80-05-7 | LC50 | 4,6 mg/l | 96 h | Pimephales promelas | OECD Guideline 203 (Fish, Acute Toxicity Test) |
| 4,4'-Isopropylidenediphenol 80-05-7 | LOEC | 0,000372 mg/l | 300 d | Danio rerio | OECD Guideline 234 (Fish Sexual Development Test) |

Toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

| Hazardous substances | Value | Value | Exposure time | Species | Method |
|---|-------|------------|---------------|----------------|--|
| CAS-No. | type | | | | |
| reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6 | EC50 | 1,7 mg/l | 48 h | 1 | OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test) |
| 2,2'-[(1- Methylethylidene)bis(4,1- phenyleneoxymethylene)]biso xirane 1675-54-3 | EC50 | 2,7 mg/l | 48 h | Daphnia magna | other guideline: |
| 4,4'-Isopropylidenediphenol 80-05-7 | EC50 | 0,885 mg/l | 48 h | Acartia clausi | other guideline: |

Chronic toxicity (aquatic invertebrates):

The table below presents the data of the classified substances present in the mixture.

| Hazardous substances | Value | Value | Exposure time | Species | Method |
|---|-------|----------|---------------|---------------|--|
| CAS-No. | type | | | | |
| reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6 | NOEC | 0,3 mg/l | 21 d | Daphnia magna | OECD 211 (Daphnia magna, Reproduction Test) |
| 2,2'-[(1- Methylethylidene)bis(4,1- phenyleneoxymethylene)]biso xirane | NOEC | 0,3 mg/l | 21 d | Daphnia magna | OECD 211 (Daphnia magna, Reproduction Test) |

| 1675-54-3 | 1 | | | | |
|-----------------------------|------|--------------|-------|---------------------|------------------|
| 4,4'-Isopropylidenediphenol | LOEC | 0,00025 mg/l | 150 d | Marisa cornuarietis | other guideline: |
| 80-05-7 | | - | | | - |

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

| Hazardous substances | Value | Value | Exposure time | Species | Method |
|---|-------|-----------|---------------|--|--|
| CAS-No. | type | | _ | - | |
| reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6 | EC50 | > 11 mg/l | 72 h | Scenedesmus capricornutum | OECD Guideline 201 (Alga, Growth Inhibition Test) |
| reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6 | NOEC | 4,2 mg/l | 72 h | Scenedesmus capricornutum | OECD Guideline 201 (Alga, Growth Inhibition Test) |
| TMP-tris(b- mercaptopropionate) 33007-83-9 | NOEC | 0,12 mg/l | 72 h | Desmodesmus subspicatus | OECD Guideline 201 (Alga, Growth Inhibition Test) |
| 2,2'-[(1- Methylethylidene)bis(4,1- phenyleneoxymethylene)]biso xirane 1675-54-3 | EC50 | > 11 mg/l | 72 h | Scenedesmus capricornutum | other guideline: |
| 2,2'-[(1- Methylethylidene)bis(4,1- phenyleneoxymethylene)]biso xirane 1675-54-3 | NOEC | 4,2 mg/l | 72 h | Scenedesmus capricornutum | other guideline: |
| 4,4'-Isopropylidenediphenol 80-05-7 | EC50 | 3,73 mg/l | 96 h | other: | OECD Guideline 201 (Alga, Growth Inhibition Test) |
| 4,4'-Isopropylidenediphenol 80-05-7 | EC10 | 2,1 mg/l | 72 h | Raphidocelis subcapitata (new name: Pseudokirchneriella subcapitata) | OECD Guideline 201 (Alga, Growth Inhibition Test) |

Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

| Hazardous substances | Value | Value | Exposure time | Species | Method |
|---|-------|------------|---------------|------------------------------|--|
| CAS-No. | type | | | | |
| reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6 | IC50 | > 100 mg/l | 3 h | activated sludge, industrial | other guideline: |
| 2,2'-[(1- Methylethylidene)bis(4,1- phenyleneoxymethylene)]biso xirane 1675-54-3 | IC50 | > 100 mg/l | 3 h | activated sludge, industrial | other guideline: |
| 4,4'-Isopropylidenediphenol 80-05-7 | EC10 | > 320 mg/l | 18 h | Pseudomonas putida | DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm- Test) |

12.2. Persistence and degradability

The product is not biodegradable.

The table below presents the data of the classified substances present in the mixture.

| Hazardous substances CAS-No. | Result | Test type | Degradability | Exposure time | Method |
|---|----------------------------|-----------|---------------|------------------|---|
| reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6 | not readily biodegradable. | aerobic | 5 % | 28 d | OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test) |
| TMP-tris(b- mercaptopropionate) 33007-83-9 | not readily biodegradable. | aerobic | 9,1 % | 28 d | OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test) |
| 2,2'-[(1- Methylethylidene)bis(4,1- phenyleneoxymethylene)]biso xirane 1675-54-3 | not readily biodegradable. | aerobic | 5 % | 28 d | OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test) |
| 4,4'-Isopropylidenediphenol 80-05-7 | readily biodegradable | aerobic | 89 % | 28 d | OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test) |

12.3. Bioaccumulative potential

The table below presents the data of the classified substances present in the mixture.

| Hazardous substances CAS-No. | Bioconcentratio n factor (BCF) | Exposure time | Temperature | Species | Method |
|--|-----------------------------------|---------------|-------------|-----------------|------------------|
| 4,4'-Isopropylidenediphenol 80-05-7 | 5,1 - 67 | 42 d | 25 °C | Cyprinus carpio | other guideline: |

12.4. Mobility in soil

Cured adhesives are immobile.

The table below presents the data of the classified substances present in the mixture.

| Hazardous substances | LogPow | Temperature | Method |
|--|---------------|-------------|--|
| CAS-No. reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6 | 3,242 | 25 °C | EU Method A.8 (Partition Coefficient) |
| TMP-tris(b- mercaptopropionate) 33007-83-9 | 2,8 | 20 °C | OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method) |
| 2,2'-[(1- Methylethylidene)bis(4,1- phenyleneoxymethylene)]biso xirane 1675-54-3 | > 2,64 - 3,78 | 25 °C | OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method) |
| 4,4'-Isopropylidenediphenol 80-05-7 | 3,4 | 21,5 °C | OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method) |

12.5. Results of PBT and vPvB assessment

The table below presents the data of the classified substances present in the mixture.

| Hazardous substances | PBT / vPvB |
|--|---|
| CAS-No. | |
| reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular | Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria. |
| weight≤700) 25068-38-6 | |
| TMP-tris(b-mercaptopropionate) 33007-83-9 | Not fulfilling PBT (persistent/bioaccummulative/toxic) criteria |
| 2,2'-[(1-Methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxirane 1675-54-3 | Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria. |
| 4,4'-Isopropylidenediphenol | Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very |
| 80-05-7 | Bioaccumulative (vPvB) criteria. |

12.6. Endocrine disrupting properties

not applicable

12.7. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Collection and delivery to recycling enterprise or other registered elimination institution. Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Disposal must be made according to official regulations.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

| 14.1. | UN number or ID number | | | | | |
|-------|------------------------------|---|--|--|--|--|
| | ADR | 3082 | | | | |
| | RID | 3082 | | | | |
| | ADN | 3082 | | | | |
| | IMDG | 3082 | | | | |
| | IATA | 3082 | | | | |
| | | | | | | |
| 14.2. | UN proper | shipping name | | | | |
| | ADR | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin) | | | | |
| | RID | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. | | | | |
| | ADN | (Bisphenol-A Epichlorhydrin resin) | | | | |
| | ADN | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin) | | | | |
| | IMDG | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. | | | | |
| | | (Bisphenol-A Epichlorhydrin resin) | | | | |
| | IATA | Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorhydrin resin) | | | | |
| 14.3. | Trongnort | hazard class(es) | | | | |
| 14.3. | - | | | | | |
| | ADR | 9 | | | | |
| | RID | 9 | | | | |
| | ADN | 9 | | | | |
| | IMDG | 9 | | | | |
| | IATA | 9 | | | | |
| 14.4. | Packing gro | Packing group | | | | |
| | ADR | III | | | | |
| | RID | III | | | | |
| | ADN | III | | | | |
| | IMDG | III | | | | |
| | IATA | III | | | | |
| 14.5. | Environmental hazards | | | | | |
| | ADR | not applicable | | | | |
| | RID | not applicable | | | | |
| | ADN | not applicable | | | | |
| | IMDG | Marine pollutant | | | | |
| | IATA | not applicable | | | | |
| 14.6. | Special pre | cautions for user | | | | |
| | ADR | not applicable | | | | |
| | DID | Tunnelcode: | | | | |
| | RID | not applicable | | | | |
| | ADN | not applicable | | | | |
| | IMDG | not applicable | | | | |
| | IATA | not applicable | | | | |
| | containers w kg for solid | rt classifications in this section apply generally to packed and bulk goods alike. For vith a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 substances per individual or inner package, the exemptions SP 375 (ADR), A197 (IATA), IDG) may be applied, which can result in a deviation from the transport classification for ds. | | | | |
| 14.7. | Maritime t | ransport in bulk according to IMO instruments | | | | |
| | | _ | | | | |

Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009): Not applicable Prior Informed Consent (PIC) (Regulation (EU) No 649/2012): Not applicable Persistent organic pollutants (Regulation (EU) 2019/1021): Not applicable VOC content < 3,00 % (2010/75/EC) 15.2. Chemical safety assessment A chemical safety assessment has not been carried out. National regulations/information (Germany): WGK: WGK 3: highly hazardous to water (Ordinance on facilities for handling substances that are hazardous to water (AwSV)) Classification according to AwSV, Annex 1 (5.2)

Storage class according to TRGS 510: 10

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text
of all abbreviations indicated by codes in this safety data sheet are as follows:
H302 Harmful if swallowed.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H360F May damage fertility.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.
H411 Toxic to aquatic life with long lasting effects.

| ED: | Substance identified as having endocrine disrupting properties |
|-------------|--|
| EU OEL: | Substance with a Union workplace exposure limit |
| EU EXPLD 1: | Substance listed in Annex I, Reg (EC) No. 2019/1148 |
| EU EXPLD 2 | Substance listed in Annex II, Reg (EC) No. 2019/1148 |
| SVHC: | Substance of very high concern (REACH Candidate List) |
| PBT: | Substance fulfilling persistent, bioaccumulative and toxic criteria |
| PBT/vPvB: | Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very |
| | bioaccumulative criteria |
| vPvB: | Substance fulfilling very persistent and very bioaccumulative criteria |

Further information:

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (SDSinfo.Adhesive@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,

Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your_company.com).

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.