Safety Data Sheet



Revision Number: 005.0

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:

Product type:

Restriction of Use:

Company address:

Henkel Corporation

Rocky Hill, Connecticut 06067

One Henkel Way

LOCTITE ECCOBOND E01016 known as HYSOL E01016 10CC 94V0 GLOB EFD IDH number:

498204

 EFD

 Encapsulant
 Item number:
 EO1016-V20

 None identified
 Region:
 United States

 Contact information:
 Telephone: +1 (860) 571-5100

 MEDICAL EMERGENCY Phone: Poison Control Center

 06067
 1.877-671-4608 (toll free) or 1-303-592-1711

 TRANSPORT EMERGENCY Phone: CHEMTREC

 1-800-424-9300 (toll free) or 1-703-527-3887

 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

| | EMERGENCY OVERVIEW |
|----------|--------------------------------------|
| WARNING: | CAUSES SKIN IRRITATION. |
| | MAY CAUSE AN ALLERGIC SKIN REACTION. |
| | CAUSES SERIOUS EYE IRRITATION. |
| | MAY CAUSE RESPIRATORY IRRITATION. |
| | |

| HAZARD CLASS | HAZARD CATEGORY |
|--|-----------------|
| SKIN IRRITATION | 2 |
| EYE IRRITATION | 2A |
| SKIN SENSITIZATION | 1 |
| SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE | 3 |

| PICTOGRAM(S) |
|--------------|
| |
| |
| |

Precautionary Statements

| Prevention: | Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear eye and face protection. Wear protective gloves. |
|-------------|--|
| Response: | IF ON SKIN: Wash with plenty of soap and water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. |
| | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Call a poison control center or physician if you feel unwell. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing. |
| Storage: | Store in a well-ventilated place. Keep container tightly closed. Store locked up. |
| Disposal: | Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations. |

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

IDH number: 498204

3. COMPOSITION / INFORMATION ON INGREDIENTS

| Hazardous Component(s) | CAS Number | Percentage* | |
|------------------------|-------------|-------------|--|
| Epoxy resin | Proprietary | 30 - 60 | |
| Aluminium hydroxide | 21645-51-2 | 30 - 60 | |
| Resin | Unknown | 1 - 5 | |
| Amine | Proprietary | 0.1 - 1 | |
| Epoxy resin | Proprietary | 0.1 - 1 | |

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

| 4. FIRST AID MEASURES | | |
|------------------------------------|---|--|
| Inhalation: | Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention. | |
| Skin contact: | Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Get medical attention. Wash clothing before reuse. | |
| Eye contact: | Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention. | |
| Ingestion: | Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention. | |
| Symptoms: | See Section 11. | |
| 5. F | FIRE FIGHTING MEASURES | |
| Extinguishing media: | Water spray (fog), foam, dry chemical or carbon dioxide. | |
| Special firefighting procedures: | Wear self-contained breathing apparatus and full protective clothing, such a turn-out gear. In case of fire, keep containers cool with water spray. | |
| Unusual fire or explosion hazards: | Closed containers may rupture (due to build up of pressure) when exposed extreme heat. | |
| | | |

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

| Environmental precautions: | Do not allow product to enter sewer or waterways. |
|----------------------------|--|
| Clean-up methods: | Remove all sources of ignition. Ensure adequate ventilation. Isolate area. Keep unnecessary personnel away. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a closed container until ready for disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. |

7. HANDLING AND STORAGE

Handling:

Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed. Refer to Section 8.

Storage:

Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous Component(s) | ACGIH TLV | OSHA PEL | AIHA WEEL | OTHER |
|------------------------|--|--|-----------|-------|
| Epoxy resin | None | None | None | None |
| Aluminium hydroxide | 10 mg/m3 TWA (as Al) Total dust. 1 mg/m3 TWA Respirable fraction. | 15 mg/m3 TWA (as Al) Total dust. 5 mg/m3 TWA (as Al) Respirable fraction. | None | None |
| Resin | None | None | None | None |
| Amine | None | None | None | None |
| Epoxy resin | None | None | None | None |

Engineering controls:

Respiratory protection:

Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination.

Eye/face protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Color: Odor: Odor threshold: pH: Vapor pressure: Boiling point/range: Melting point/ range: Specific gravity: Vapor density: Flash point: Flammable/Explosive limits - lower: Flammable/Explosive limits - upper: Autoignition temperature: **Evaporation rate:** Solubility in water: Partition coefficient (n-octanol/water): VOC content: Viscosity: Decomposition temperature:

Viscous, Liquid Black Aromatic Not available. Not available. Not available. Not available. Not available. 1.6 Not available. > 93 °C (> 199.4 °F) ; Estimated Not available. Not available. Not available. Not available. Not miscible or difficult to mix Not available. 0 %; 0 g/l Not available. Not available.

10. STABILITY AND REACTIVITY

| Stability: | Stable under normal conditions of storage and use. |
|--------------------------------------|--|
| Hazardous reactions: | Polymerization may occur at elevated temperature or in the presence of incompatible materials. |
| Hazardous decomposition products: | Oxides of carbon. Oxides of nitrogen. Hydrogen cyanide. |
| Incompatible materials: | Oxidizing agents. Strong acids and strong bases. Amines. Calcium hypochlorite. Sodium hypochlorite. Peroxides. |
| Reactivity: | Not available. |
| Conditions to avoid: | High temperatures. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials. |

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

| Inhalation: | May cause respiratory tract irritation. |
|---------------|---|
| Skin contact: | Causes skin irritation. May cause allergic skin reaction. |
| Eye contact: | Causes serious eye irritation. |
| Ingestion: | Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. |

| Hazardous Component(s) | LD50s and LC50s | Immediate and Delayed Health Effects | |
|------------------------|---|--------------------------------------|--|
| Epoxy resin | None | Allergen, Irritant | |
| Aluminium hydroxide | Oral LD50 (RAT) = > 5,000 mg/kg | Irritant, Lung, Respiratory | |
| Resin | None | No Data | |
| Amine | Oral LD50 (RAT) = 1,700 mg/kg Oral LD50 (RABBIT) = 1,100 mg/kg | Eyes, Irritant, Corrosive | |
| Epoxy resin | None | Allergen, Irritant | |

| Hazardous Component(s) | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|------------------------|----------------|-----------------|---|
| Epoxy resin | No | No | No |
| Aluminium hydroxide | No | No | No |
| Resin | No | No | No |
| Amine | No | No | No |
| Epoxy resin | No | No | No |

12. ECOLOGICAL INFORMATION

Ecological information:

Not available.

| Information provided is for unused product only. | | |
|---|---|--|
| l of disposal: | Follow all local, state, federal and provincial regulations for disposal. | |
| ber: | Not a RCRA hazardous waste. | |
| 14. TRANSPORT INFORMATION | | |
| The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration. | | |
| sportation Grou | nd (49 CFR) | |
| name: | Not regulated (Up to 1 gallon max per inner/primary package when shipped as originally packaged only) | |
| division: | None | |
| mber: | None | |
| | None | |
| ortation (ICAO/IA | ATA) | |
| name: ` | Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-F Epichlorhydrin resin) (Up to 1 gallon max per inner/primary package when shipped as originally packaged only) | |
| division: | 9 | |
| nber: | UN 3082 | |
| | | |
| MO/IMDG) | | |
| name: | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol- Epichlorhydrin resin) (Up to 1 gallon max per inner/primary package when shipper as originally packaged only) | |
| livision: | 9 | |
| mber: | UN 3082 | |
| | | |
| | Bisphenol-F Epichlorhydrin resin | |
| nbe | | |

United States Regulatory Information

| TSCA 8 (b) Inventory Status: TSCA 12 (b) Export Notification: | All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory. None above reporting de minimis |
|--|--|
| CERCLA/SARA Section 302 EHS: CERCLA/SARA Section 311/312: CERCLA/SARA Section 313: | None above reporting de minimis Immediate Health, Delayed Health None above reporting de minimis |
| California Proposition 65: | This product contains a chemical known in the State of California to cause cancer. |
| Canada Regulatory Information | |
| CEPA DSL/NDSL Status: | One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List. |

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

- Prepared by: Debbie Friday, Regulatory Affairs Specialist
- **Issue date:** 11/11/2014
- IDH number: 498204

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