

5cc Musash

Safety Data Sheet according to Regulation (EC) No 1907/2006

LOCTITE ABLESTIK QMI534 known as QMI 534 Stock (7164)

Page 1 of 14

SDS No.: 255279

V005.0

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE ABLESTIK QMI534 known as QMI 534 Stock (7164) 5cc Musash

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Die attach adhesive

1.3. Details of the supplier of the safety data sheet

Henkel Ltd

Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000 Fax-no.: +44 1442 278071

ua-productsafety.uk@henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Acute toxicity Category 4

H302 Harmful if swallowed. Route of Exposure: Oral

Skin irritation Category 2

H315 Causes skin irritation.

Skin sensitizer Category 1

H317 May cause an allergic skin reaction.

Germ cell mutagenicity Category 2

H341 Suspected of causing genetic defects.

Carcinogenicity Category 2

H351 Suspected of causing cancer.

2.2. Label elements

Label elements (CLP):



Contains Amines, C36-alkylenedi-, maleated

Epoxycyclohexylethyltrimethoxysilane

Signal word:	Warning
Hazard statement:	H302 Harmful if swallowed. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H341 Suspected of causing genetic defects. H351 Suspected of causing cancer.
Precautionary statement: Prevention	P280 Wear protective gloves/protective clothing.

Precautionary statement: P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

2.3. Other hazards

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description:

Polyamino-bis-maleimide resin

Base substances of preparation:

polymers

Bismaleimide resin

Filler

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Amines, C36-alkylenedi-, maleated		20- 40 %	Acute Tox. 4
682800-79-9			H302
			Acute Tox. 4
			H312
			Skin Irrit. 2 H315
Emany availab availath vitain ath availana	222-217-1	1-< 3 %	Skin Sens. 1B
Epoxycyclohexylethyltrimethoxysilane 3388-04-3	222-217-1	1-< 3 %	H317
3366-04-3			Muta. 2
			H341
			Carc. 2
			H351
			Aquatic Chronic 3
			H412
Toluene	203-625-9	0,1-< 1 %	Flam. Liq. 2
108-88-3	01-2119471310-51		H225
			Repr. 2
			H361d
			Asp. Tox. 1
			H304
			STOT RE 2; Inhalation H373
			Skin Irrit. 2
			H315
			STOT SE 3; Inhalation
			H336
			Aquatic Chronic 3
			H412

For full text of the H - statements and other abbreviations see section 16 "Other information". Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air, consult doctor if complaint persists.

Skin contact:

Rinse with running water and soap. Apply replenishing cream. Change all contaminated clothing. If necessary, see a dermatologist.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

INGESTION: Nausea, vomiting, diarrhea, abdominal pain.

SKIN: Rash. Urticaria.

SKIN: Redness, inflammation.

Prolonged or repeated contact may cause eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Foam, extinguishing powder, carbon dioxide.

Water spray jet

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

Danger of decomposition if exposed to heat.

See section 10.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Remove mechanically.

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

For small spills wipe up with paper towel and place in container for disposal.

Dispose of contaminated material as waste according to Section 13.

Ensure adequate ventilation.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not spray onto flames or red-hot objects.

Ensure good ventilation/suction at the workplace.

Extract when the product is heated.

Wash hands before breaks and immediately after handling the product.

See advice in section 8

Avoid skin and eye contact.

Hygiene measures:

Do not eat, drink or smoke while working.

Wash hands before work breaks and after finishing work.

7.2. Conditions for safe storage, including any incompatibilities

Store in sealed original container.

Store in a cool, dry place.

Ensure that storage and workrooms are adequately ventilated.

Must be stored in a room with spill collection facilities.

Keep away from heat and direct sunlight.

7.3. Specific end use(s)

Die attach adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Toluene 108-88-3 [TOLUENE]	50	191	Time Weighted Average (TWA):		EH40 WEL
Toluene 108-88-3 [TOLUENE]	100	384	Short Term Exposure Limit (STEL):		EH40 WEL
Toluene 108-88-3 [TOLUENE]			Skin designation:	Can be absorbed through the skin.	EH40 WEL
Toluene 108-88-3 [TOLUENE]	50	192	Time Weighted Average (TWA):	Indicative	ECTLV
Toluene 108-88-3 [TOLUENE]	100	384	Short Term Exposure Limit (STEL):	Indicative	ECTLV

Occupational Exposure Limits

Valid for

Ireland

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Toluene 108-88-3 [TOLUENE]	50	192	Time Weighted Average (TWA):	Indicative OELV	IR_OEL
Toluene 108-88-3 [TOLUENE]	100	384	Short Term Exposure Limit (STEL):	Indicative OELV	IR_OEL
Toluene 108-88-3 [TOLUENE]			Skin designation:	Can be absorbed through the skin.	IR_OEL
Toluene 108-88-3 [TOLUENE]	50	192	Time Weighted Average (TWA):	Indicative	ECTLV
Toluene 108-88-3 [TOLUENE]	100	384	Short Term Exposure Limit (STEL):	Indicative	ECTLV

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental	Exposure	Value	Value			Remarks
	Compartment	period					
			mg/l	ppm	mg/kg	others	
Toluene 108-88-3	aqua (freshwater)		0,68 mg/l				
Toluene 108-88-3	sediment (freshwater)				16,39 mg/kg		
Toluene 108-88-3	sediment (marine water)				16,39 mg/kg		
Toluene 108-88-3	Soil				2,89 mg/kg		
Toluene 108-88-3	sewage treatment plant (STP)		13,61 mg/l				
Toluene 108-88-3	aqua (marine water)		0,68 mg/l				
Toluene 108-88-3	aqua (intermittent releases)		0,68 mg/l				

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Toluene 108-88-3	Workers	Inhalation	Acute/short term exposure - local effects		384 mg/m3	
Toluene 108-88-3	Workers	Inhalation	Acute/short term exposure - systemic effects		384 mg/m3	
Toluene 108-88-3	Workers	Inhalation	Long term exposure - local effects		192 mg/m3	
Toluene 108-88-3	Workers	Inhalation	Long term exposure - systemic effects		192 mg/m3	
Toluene 108-88-3	Workers	dermal	Long term exposure - systemic effects		384 mg/kg	
Toluene 108-88-3	General population	Inhalation	Acute/short term exposure - local effects		226 mg/m3	
Toluene 108-88-3	General population	Inhalation	Acute/short term exposure - systemic effects		226 mg/m3	
Toluene 108-88-3	General population	Inhalation	Long term exposure - systemic effects		56,5 mg/m3	
Toluene 108-88-3	General population	dermal	Long term exposure - systemic effects		226 mg/kg	
Toluene 108-88-3	General population	oral	Long term exposure - systemic effects		8,13 mg/kg	
Toluene 108-88-3	General population	inhalation	Long term exposure - local effects		56,5 mg/m3	

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls: Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Goggles which can be tightly sealed.

or

protective shield

Protective eye equipment should conform to EN166.

Skin protection:

Wear protective equipment.

Suitable protective clothing

apron

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance liquid paste

white mild

Odor

Odour threshold No data available / Not applicable

pH Not applicable

Melting point No data available / Not applicable Solidification temperature No data available / Not applicable

Initial boiling point Polymerization may occur at elevated temperature.

Flash point $> 93 \,^{\circ}\text{C} (> 199.4 \,^{\circ}\text{F})$

Evaporation rate

No data available / Not applicable
Flammability

No data available / Not applicable
Explosive limits

No data available / Not applicable
Vapour pressure

No data available / Not applicable
Relative vapour density:

No data available / Not applicable

Density 1,26 g/cm³

 $(20~^{\circ}\mathrm{C}~(68~^{\circ}\mathrm{F}))$

Bulk density No data available / Not applicable Solubility No data available / Not applicable

Solubility (qualitative) Insoluble

(20 °C (68 °F); Solvent: Water)

Partition coefficient: n-octanol/water

Auto-ignition temperature

Decomposition temperature

No data available / Not applicable
No data available / Not applicable
No data available / Not applicable
Viscosity

No data available / Not applicable
Viscosity (kinematic)

No data available / Not applicable
Explosive properties

No data available / Not applicable
Oxidising properties

No data available / Not applicable
No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Reacts with oxidants, acids and lyes

Reaction with reducing agents.

Peroxides.

Hazardous polymerization may occur in the presence of excess peroxides and metals contamination.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

No decomposition if stored and applied as directed.

Danger of decomposition if exposed to heat.

Do not heat mixed adhesive unless you plan to use immediately.

Failure to observe these precautions may result in excessive heat build-up causing an exotherm.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

Hydrocarbons

carbon oxides.

nitrogen oxides

Polymerization may occur at elevated temperature or in the presence of incompatible materials.

Rapid polymerisation may generate excessive heat and pressure.

At higher temperature hydrogene fluoride may be generated.

At higher temperatures toxic gases may be generated.

SECTION 11: Toxicological information

General toxicological information:

Prolonged or repeated contact may cause eye irritation.

11.1. Information on toxicological effects

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Species	Method
CAS-No.	type			
Epoxycyclohexylethyltri methoxysilane	LD50	13.000 mg/kg	rat	
3388-04-3				
Toluene	LD50	5.580 mg/kg	rat	EU Method B.1 (Acute Toxicity (Oral))
108-88-3				

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Species	Method
CAS-No.	type			
Epoxycyclohexylethyltri methoxysilane 3388-04-3	LD50	6.700 mg/kg	rabbit	
Toluene 108-88-3	LD50	> 5.000 mg/kg	rabbit	not specified

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
Toluene	LC50	28,1 mg/l	vapour	4 h	rat	OECD Guideline 403 (Acute
108-88-3						Inhalation Toxicity)

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Toluene	irritating	4 h	rabbit	EU Method B.4 (Acute Toxicity: Dermal Irritation /
108-88-3				Corrosion)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Result	Exposure	Species	Method
CAS-No.		time		
Toluene	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
108-88-3				·

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Epoxycyclohexylethyltri methoxysilane 3388-04-3	sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
Toluene 108-88-3	not sensitising	Guinea pig maximisation test	guinea pig	EU Method B.6 (Skin Sensitisation)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Toluene 108-88-3	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		EU Method B.13/14 (Mutagenicity)
Toluene 108-88-3	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)

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No data available.

Reproductive toxicity:

No data available.

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances	Result / Value	Route of	Exposure time /	Species	Method
CAS-No.		application	Frequency of		
			treatment		
Toluene	NOAEL 625 mg/kg	oral: gavage	13 weeks	rat	EU Method B.26 (Sub-
108-88-3			daily, 5 days/ week		Chronic Oral Toxicity
					Test: Repeated Dose 90-
					Day Oral Toxicity Study
					in Rodents)

Aspiration hazard:

The mixture is classified based on Viscosity data.

Hazardous substances CAS-No.	Viscosity (kinematic) Value	Temperature	Method	Remarks
Toluene 108-88-3	0,57 mm2/s	40 °C	not specified	

SECTION 12: Ecological information

General ecological information:

If used properly the product does not enter the drains.

In the cured state contribution of this product to Environmental Hazards is insignificant in comparison to articles in which it is used.

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Epoxycyclohexylethyltrimetho	LC50	42,3 mg/l	96 h	Cyprinus carpio	OECD Guideline 203 (Fish,
xysilane					Acute Toxicity Test)
3388-04-3					
Toluene	NOEC	3,2 mg/l	28 d	Cyprinodon variegatus	OECD Guideline 204 (Fish,
108-88-3					Prolonged Toxicity Test:
					14-day Study)
Toluene	LC50	5,5 mg/l	96 h	Oncorhynchus kisutch	OECD Guideline 203 (Fish,
108-88-3		-		-	Acute Toxicity Test)

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Epoxycyclohexylethyltrimetho	EC50	58 mg/l	48 h	Daphnia magna	OECD Guideline 202
xysilane					(Daphnia sp. Acute
3388-04-3					Immobilisation Test)
Toluene	EC50	11,5 mg/l	48 h	Daphnia magna	OECD Guideline 202
108-88-3					(Daphnia sp. Acute
					Immobilisation Test)

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Epoxycyclohexylethyltrimetho	NOEC	16 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia
xysilane					magna, Reproduction Test)
3388-04-3					
Toluene	NOEC	0,74 mg/l	7 d	Ceriodaphnia dubia	other guideline:
108-88-3		-		_	

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Epoxycyclohexylethyltrimetho	NOEC	6 mg/l	72 h	Selenastrum capricornutum	OECD Guideline 201 (Alga,
xysilane				(new name: Pseudokirchneriella	Growth Inhibition Test)
3388-04-3				subcapitata)	
Epoxycyclohexylethyltrimetho	EC50	90 mg/l	72 h	Selenastrum capricornutum	OECD Guideline 201 (Alga,
xysilane				(new name: Pseudokirchneriella	Growth Inhibition Test)
3388-04-3				subcapitata)	
Toluene	IC50	12 mg/l	72 h	Selenastrum capricornutum	OECD Guideline 201 (Alga,
108-88-3				(new name: Pseudokirchneriella	Growth Inhibition Test)
				subcapitata)	

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Epoxycyclohexylethyltrimetho	EC 50	> 100 mg/l	30 min		OECD Guideline 209
xysilane					(Activated Sludge,
3388-04-3					Respiration Inhibition Test)
Toluene	NOEC	29 mg/l	16 h	Pseudomonas putida	DIN 38412, part 8
108-88-3				_	(Pseudomonas
					Zellvermehrungshemm-
					Test)

12.2. Persistence and degradability

The product is not biodegradable.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Epoxycyclohexylethyltrimetho xysilane 3388-04-3		aerobic	28 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Toluene 108-88-3	readily biodegradable	aerobic	80 %	20 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

12.3. Bioaccumulative potential

No data available.

Hazardous substances	Bioconcentratio	Exposure time	Temperature	Species	Method
CAS-No.	n factor (BCF)				
Toluene	90	3 d		Leuciscus idus	OECD Guideline 305
108-88-3				melanotus	(Bioconcentration: Flow-through
					Fish Test)

12.4. Mobility in soil

Cured adhesives are immobile.

Hazardous substances	LogPow	Temperature	Method
CAS-No.			
Epoxycyclohexylethyltrimetho	4,1	23 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC
xysilane			Method)
3388-04-3			
Toluene	2,73	20 °C	EU Method A.8 (Partition Coefficient)
108-88-3			

12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
Toluene	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
108-88-3	Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Special waste incineration with the approval of the responsible local authority.

Disposal of uncleaned packages:

Disposal must be made according to official regulations.

Use packages for recycling only when totally empty.

Packaging that cannot be cleaned are to be disposed of in the same manner as the product.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1. UN number

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.2. UN proper shipping name

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.3. Transport hazard class(es)

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.4. Packing group

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.5. Environmental hazards

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.6. Special precautions for user

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content (2010/75/EC) < 3 %

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H225 Highly flammable liquid and vapor.

H302 Harmful if swallowed.

H304 May be fatal if swallowed and enters airways.

H312 Harmful in contact with skin.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H336 May cause drowsiness or dizziness.

H341 Suspected of causing genetic defects.

H351 Suspected of causing cancer.

H361d Suspected of damaging the unborn child.

H373 May cause damage to organs through prolonged or repeated exposure.

H412 Harmful to aquatic life with long lasting effects.

Further information:

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Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.