



## Safety Data Sheet according to Regulation (EC) No 1907/2006

Page 1 of 16

SDS No. : 1048231  
V001.0

HYSOL GR 2320

Revision: 21.03.2018  
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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

HYSOL GR 2320

#### Contains:

Phenol-formaldehyde polymer  
Bisphenol-F epichlorhydrin resin; MW<700

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:  
Molding Compound

#### 1.3. Details of the supplier of the safety data sheet

Manufacturer  
Hysol Huawei Electronic Co., Ltd.  
Songtiao Industrial Zone, Lianyungang, Jiangsu, China,  
222000  
T: +86 518-85155187  
F: +86 518-85155060

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +86 18115208319

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Skin sensitizer  
H317 May cause an allergic skin reaction.

Category 1

#### 2.2. Label elements

##### Label elements (CLP):

##### Hazard pictogram:



##### Signal word:

Warning

**Hazard statement:** H317 May cause an allergic skin reaction.

**Precautionary statement:** P280 Wear protective gloves.  
**Prevention**

**Precautionary statement:** P333+P313 If skin irritation or rash occurs: Get medical advice/attention.  
**Response**

### 2.3. Other hazards

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

#### General chemical description:

Epoxy resin

#### Base substances of preparation:

resins

organic amine

Filler

#### Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number	content	Classification
Silica, vitreous 60676-86-0	262-373-8	60- < 80 %	Not classified
Formaldehyde, polymer with (chloromethyl)oxirane and 2-methylphenol 29690-82-2	-	10- < 20 %	Not classified
Phenol-formaldehyde polymer 9003-35-4	500-005-2	5- < 10 %	Eye Irrit. 2 H319 STOT SE 3 H335 Skin Sens. 1 H317
1,3,5-triazine-2,4,6-(1H,3H,5H)-trione, compound with 1,3,5-triazine-2,4,6- triamine (1:1) 37640-57-6	253-575-7	1- < 5 %	STOT RE 2 H373
Al-hydroxide 21645-51-2		1- < 5 %	Not classified
Boron zinc hydroxide oxide 138265-88-0	235-804-2	1- < 3 %	Aquatic Acute 1 H400 Eye Irrit. 2 H319 Repr. 2 H361fd
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	500-006-8	0,1- < 1 %	Skin Irrit. 2; Dermal H315 Skin Sens. 1; Dermal H317 Aquatic Chronic 2 H411
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	229-713-7	0,1- < 1 %	Acute Tox. 3; Oral H301 Skin Corr. 1B H314

For full text of the H - statements and other abbreviations see section 16 "Other information".

Substances without classification may have community workplace exposure limits available.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

**Inhalation:**

Move to fresh air, consult doctor if complaint persists.

**Skin contact:**

Rinse with running water and soap.

In case of adverse health effects seek medical advice.

**Eye contact:**

Immediately flush eyes with soft jet of water or eye rinse solution for at least 5 minutes. If pains remain (intensive smarting, sensitivity to light, visual disturbance) continue flushing and contact/seek doctor or hospital.

**Ingestion:**

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

**4.2. Most important symptoms and effects, both acute and delayed**

SKIN: Rash, Urticaria.

Prolonged or repeated contact may cause eye irritation.

**4.3. Indication of any immediate medical attention and special treatment needed**

See section: Description of first aid measures

## SECTION 5: Firefighting measures

**5.1. Extinguishing media**

**Suitable extinguishing media:**

All common extinguishing agents are suitable.

**Extinguishing media which must not be used for safety reasons:**

High pressure waterjet

**5.2. Special hazards arising from the substance or mixture**

Danger of decomposition if exposed to heat.

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO<sub>2</sub>) and nitrogen oxides (NO<sub>x</sub>) can be released.

**5.3. Advice for firefighters**

Do not breathe combustion gases.

Wear self-contained breathing apparatus.

**Additional information:**

In case of fire, keep containers cool with water spray.

## SECTION 6: Accidental release measures

**6.1. Personal precautions, protective equipment and emergency procedures**

Avoid dust formation.

Ensure adequate ventilation.

Avoid contact with skin and eyes.

Wear protective equipment.

**6.2. Environmental precautions**

Do not allow to enter the ground / soil.

**6.3. Methods and material for containment and cleaning up**

Remove all sources of ignition.

Remove mechanically.

Use appropriate industrial vacuum cleaners or central vacuum systems for dust removal.

Scrape up as much material as possible.

Sweep up spilled material. Avoid creating dust.

Store in a partly filled, closed container until disposal.

**6.4. Reference to other sections**

See advice in section 8

## SECTION 7: Handling and storage

**7.1. Precautions for safe handling**

See advice in section 8

Avoid naked flames, sparking and sources of ignition.

Avoid skin and eye contact.

Avoid dust development and deposition - dust explosion risk. Take precautionary measures against static discharges.

Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

Good industrial hygiene practices should be observed.

**7.2. Conditions for safe storage, including any incompatibilities**

Store in sealed original container.

Store in a cool, dry place.

Keep away from heat and direct sunlight.

Refer to Technical Data Sheet

**7.3. Specific end use(s)**

Molding Compound

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational Exposure Limits**

Silica, vitreous 60676-86-0	Limit value - Eight hours		Limit value - Short term	
	ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>
Austria		0,3		
Belgium		0,1		
Denmark		0,1		0,2
Germany (AGS)		0,3 respirable aerosol		
Germany (DFG)		0,3 respirable aerosol		
Ireland		0,08		
Switzerland		0,3 respirable aerosol		
USA - NIOSH		0,05		
United Kingdom		0,08		

Al-hydroxide 21645-51-2	Limit value - Eight hours		Limit value - Short term	
	ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>
Germany (DFG)		4 inhalable aerosol		
		1,5 respirable aerosol		
Latvia		6		
Poland		2,5 (fume, total dust)		
		1,2 (fume, respirable dust)		
Switzerland		3 respirable aerosol		

United Kingdom		4 (DUST, RESPIRABLE DUST)		
		10 (DUST, INHALABLE DUST)		

**Predicted No-Effect Concentration (PNEC):**

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	aqua (freshwater)		0,003 mg/l				
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	aqua (marine water)		0,0003 mg/l				
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	sewage treatment plant (STP)		10 mg/l				
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	sediment (freshwater)				0,294 mg/kg		
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	sediment (marine water)				0,0294 mg/kg		
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	soil				0,237 mg/kg		
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	aqua (intermittent releases)		0,0254 mg/l				
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	Air						
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	Predator						
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	aqua (freshwater)		0,24 mg/l				
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	aqua (marine water)		0,024 mg/l				
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	aqua (intermittent releases)		0,5 mg/l				
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	sewage treatment plant (STP)		13 mg/l				
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	sediment (freshwater)				137 mg/kg		
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	sediment (marine water)				13,7 mg/kg		
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	soil				27,2 mg/kg		

**Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
1,3,5-Triazine-2,4,6(1H,3H,5H)-trione, compound with 1,3,5-triazine-2,4,6-triamine (1:1) 37640-57-6	Workers	inhalation	Long term exposure - systemic effects		0,07 mg/m3	
Boron zinc hydroxide oxide (B12Zn4(OH)14O15) 138265-88-0	Workers	Inhalation	Long term exposure - systemic effects		25,7 mg/m3	
Boron zinc hydroxide oxide (B12Zn4(OH)14O15) 138265-88-0	Workers	dermal	Long term exposure - systemic effects		1814 mg/kg	
Boron zinc hydroxide oxide (B12Zn4(OH)14O15) 138265-88-0	General population	oral	Long term exposure - systemic effects		2,8 mg/kg	
Boron zinc hydroxide oxide (B12Zn4(OH)14O15) 138265-88-0	General population	dermal	Long term exposure - systemic effects		1379 mg/kg	
Boron zinc hydroxide oxide (B12Zn4(OH)14O15) 138265-88-0	General population	Inhalation	Long term exposure - systemic effects		9,5 mg/m3	
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	Workers	dermal	Long term exposure - systemic effects		104,15 mg/kg	
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	Workers	Inhalation	Long term exposure - systemic effects		29,39 mg/m3	
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	General population	dermal	Long term exposure - systemic effects		62,5 mg/kg	
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	General population	Inhalation	Long term exposure - systemic effects		8,7 mg/m3	
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	General population	oral	Long term exposure - systemic effects		6,25 mg/kg	
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	Workers	inhalation	Long term exposure - systemic effects		4,4 mg/m3	
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	Workers	dermal	Long term exposure - systemic effects		1,25 mg/kg	
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	General population	inhalation	Long term exposure - systemic effects		1,1 mg/m3	
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	General population	dermal	Long term exposure - systemic effects		0,625 mg/kg	
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	General population	oral	Long term exposure - systemic effects		0,25 mg/kg	

**Biological Exposure Indices:**

None

**8.2. Exposure controls:**

Engineering controls:

In use may form flammable/explosive dust-air mixtures.

Thorough dedusting.

Avoid naked flames, sparking and sources of ignition.

Ensure good ventilation/extraction.

**Respiratory protection:**

Do not inhale dust.

In case of insufficient ventilation, wear suitable respiratory equipment.

Depending on workplace dust concentration, wear dust filter mask with particle filter P1, P2 or P3.

Ensure adequate ventilation.

**Hand protection:**

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Wear refractive gloves while working with the hot melt.

**Eye protection:**

Avoid eye contact.

Protective goggles

and/or

facial protection

Protective eye equipment should conform to EN166.

**Skin protection:**

Wear suitable protective clothing.

Protective clothing that covers arms and legs.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

**Advices to personal protection equipment:**

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Appearance	solid material granules, tablet black
Odor	little intrinsic odour
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Melting point	> 60 °C (> 140 °F)
Solidification temperature	No data available / Not applicable
Initial boiling point	Polymerization may occur at elevated temperature.
Flash point	Product is a solid.
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Relative vapour density:	No data available / Not applicable
Density (20 °C (68 °F))	1,80 - 2,00 g/cm <sup>3</sup>
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Insoluble

Solubility (qualitative) (20 °C (68 °F); Solvent: ketones)	Partially miscible
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

**9.2. Other information**

No data available / Not applicable

**SECTION 10: Stability and reactivity****10.1. Reactivity**

Reacts with strong oxidants.

Polymerization may occur at elevated temperature or in the presence of incompatible materials.

**10.2. Chemical stability**

Stable under recommended storage conditions.

**10.3. Possibility of hazardous reactions**

See section reactivity

**10.4. Conditions to avoid**

Danger of dust explosions.

Take measures to prevent the build-up of electrostatic charges.

Danger of decomposition if exposed to heat.

**10.5. Incompatible materials**

See section reactivity.

**10.6. Hazardous decomposition products**

Hydrocarbons

Irritating vapors.

oxides of zinc

May produce fumes when heated to decomposition. Fumes may contain carbon monoxide and other toxic fumes.



**SECTION 11: Toxicological information****General toxicological information:**

Prolonged or repeated contact may cause eye irritation.

**11.1. Information on toxicological effects****Acute oral toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Phenol-formaldehyde polymer 9003-35-4	LD50	4.100 mg/kg	rat	not specified
1,3,5-triazine- 2,4,6-(1H,3H,5H)-trione, compound with 1,3,5- triazine-2,4,6-triamine (1:1) 37640-57-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
Boron zinc hydroxide oxide 138265-88-0	LD50	> 10.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	LD50	> 5.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
1,8- Diazabicyclo[5.4.0]undec -7-ene 6674-22-2	LD50	251 - 300 mg/kg	rat	not specified

**Acute dermal toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Boron zinc hydroxide oxide 138265-88-0	LD50	> 10.000 mg/kg	rabbit	not specified
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)

**Acute inhalative toxicity:**

No data available.

**Skin corrosion/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

**Serious eye damage/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Boron zinc hydroxide oxide 138265-88-0	not irritating	24 h	rabbit	Evaluated according F.H.S.A.= Federal Hazardous Substance Act.
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

**Respiratory or skin sensitization:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

**Germ cell mutagenicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)

**Carcinogenicity**

No data available.

**Reproductive toxicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
Boron zinc hydroxide oxide 138265-88-0	NOAEL P 100 mg/kg		oral: gavage	rat	other guideline:
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	NOAEL P > 750 mg/kg NOAEL F1 750 mg/kg NOAEL F2 750 mg/kg	two- generation study	oral: gavage	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)

**STOT-single exposure:**

No data available.

**STOT-repeated exposure::**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
1,3,5-triazine- 2,4,6(1H,3H,5H)-trione, compound with 1,3,5- triazine-2,4,6-triamine (1:1) 37640-57-6	NOAEL 1,25 mg/kg	oral: gavage	90 d daily	rat	not specified
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	NOAEL 250 mg/kg	oral: gavage	13 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

**Aspiration hazard:**

No data available.

**SECTION 12: Ecological information****General ecological information:**

Do not empty into drains / surface water / ground water.

**12.1. Toxicity****Toxicity (Fish):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
1,3,5-triazine- 2,4,6(1H,3H,5H)-trione, compound with 1,3,5-triazine- 2,4,6-triamine (1:1) 37640-57-6	LC50	> 10.000 mg/l	96 h	Brachydanio rerio (new name: Danio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)
Boron zinc hydroxide oxide 138265-88-0	LC50	0,96 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Boron zinc hydroxide oxide 138265-88-0	NOEC	0,142 mg/l	25 d	Oncorhynchus mykiss	OECD Guideline 210 (fish early life stage toxicity test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	LC50	5,7 mg/l	96 h	Leuciscus idus	OECD Guideline 203 (Fish, Acute Toxicity Test)
1,8-Diazabicyclo[5.4.0]undec- 7-ene 6674-22-2	LC50	> 100 - 220 mg/l	96 h	Leuciscus idus	DIN 38412-15

**Toxicity (Daphnia):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Boron zinc hydroxide oxide 138265-88-0	EC50	0,744 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	EC50	2,55 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
1,8-Diazabicyclo[5.4.0]undec- 7-ene 6674-22-2	EC50	50 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

**Chronic toxicity to aquatic invertebrates**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Boron zinc hydroxide oxide 138265-88-0	NOEC	0,198 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
1,8-Diazabicyclo[5.4.0]undec- 7-ene 6674-22-2	NOEC	> 12 mg/l	21 day	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

**Toxicity (Algae):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Boron zinc hydroxide oxide 138265-88-0	NOEC	0,06 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Boron zinc hydroxide oxide 138265-88-0	EC50	0,47 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	EC50	1,8 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
1,8-Diazabicyclo[5.4.0]undec- 7-ene 6674-22-2	EC50	> 100 mg/l	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	EU Method C.3 (Algal Inhibition test)
1,8-Diazabicyclo[5.4.0]undec- 7-ene 6674-22-2	NOEC	> 100 mg/l	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	EU Method C.3 (Algal Inhibition test)

### Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Boron zinc hydroxide oxide 138265-88-0	IC50	0,35 mg/l	4 h	activated sludge of a predominantly domestic sewage	ISO DIS 9509 (Assessing the Inhibition of Nitrification of Activated Sludge Microorganisms by Chemicals and Waste Waters)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:
1,8-Diazabicyclo[5.4.0]undec- 7-ene 6674-22-2	EC 50	330 mg/l	17 h		not specified

### 12.2. Persistence and degradability

The product is not biodegradable.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
1,8-Diazabicyclo[5.4.0]undec- 7-ene 6674-22-2	not inherently biodegradable	aerobic	< 20 %	28 day	OECD Guideline 302 B (Inherent biodegradability: Zahn- Wellens/EMPA Test)
1,8-Diazabicyclo[5.4.0]undec- 7-ene 6674-22-2	not readily biodegradable.	aerobic	< 20 %	28 day	OECD Guideline 301 A (new version) (Ready Biodegradability: DOC Die Away Test)

### 12.3. Bioaccumulative potential

No data available.

Hazardous substances CAS-No.	Bioconcentratio n factor (BCF)	Exposure time	Temperature	Species	Method
1,8-Diazabicyclo[5.4.0]undec- 7-ene 6674-22-2	< 0,4	42 day		Cyprinus carpio	OECD Guideline 305 C (Bioaccumulation: Test for the Degree of Bioconcentration in Fish)

### 12.4. Mobility in soil

Cured adhesives are immobile.

Hazardous substances CAS-No.	LogPow	Temperature	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	2,7 - 3,6		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)

#### 12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
1,3,5-triazine-2,4,6(1H,3H,5H)-trione, compound with 1,3,5-triazine-2,4,6-triamine (1:1) 37640-57-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
1,8-Diazabicyclo[5.4.0]undec-7-ene 6674-22-2	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

#### 12.6. Other adverse effects

No data available.

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

Product disposal:

Dispose of in accordance with local and national regulations.

Collection and delivery to recycling enterprise or other registered elimination institution.

Disposal of uncleaned packages:

Use packages for recycling only when totally empty.

Packaging that cannot be cleaned are to be disposed of in the same manner as the product.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

**SECTION 14: Transport information****14.1. UN number**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.2. UN proper shipping name**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.3. Transport hazard class(es)**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.4. Packing group**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.5. Environmental hazards**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.6. Special precautions for user**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.7. Transport in bulk according to Annex II of Marpol and the IBC Code**

not applicable

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content < 3 %  
(2010/75/EC)

**15.2. Chemical safety assessment**

A chemical safety assessment has not been carried out.

## SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H301 Toxic if swallowed.
- H314 Causes severe skin burns and eye damage.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H335 May cause respiratory irritation.
- H361fd Suspected of damaging fertility. Suspected of damaging the unborn child.
- H373 May cause damage to organs through prolonged or repeated exposure.
- H400 Very toxic to aquatic life.
- H411 Toxic to aquatic life with long lasting effects.

### Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

**Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.**