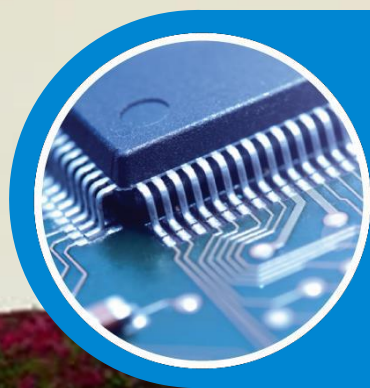
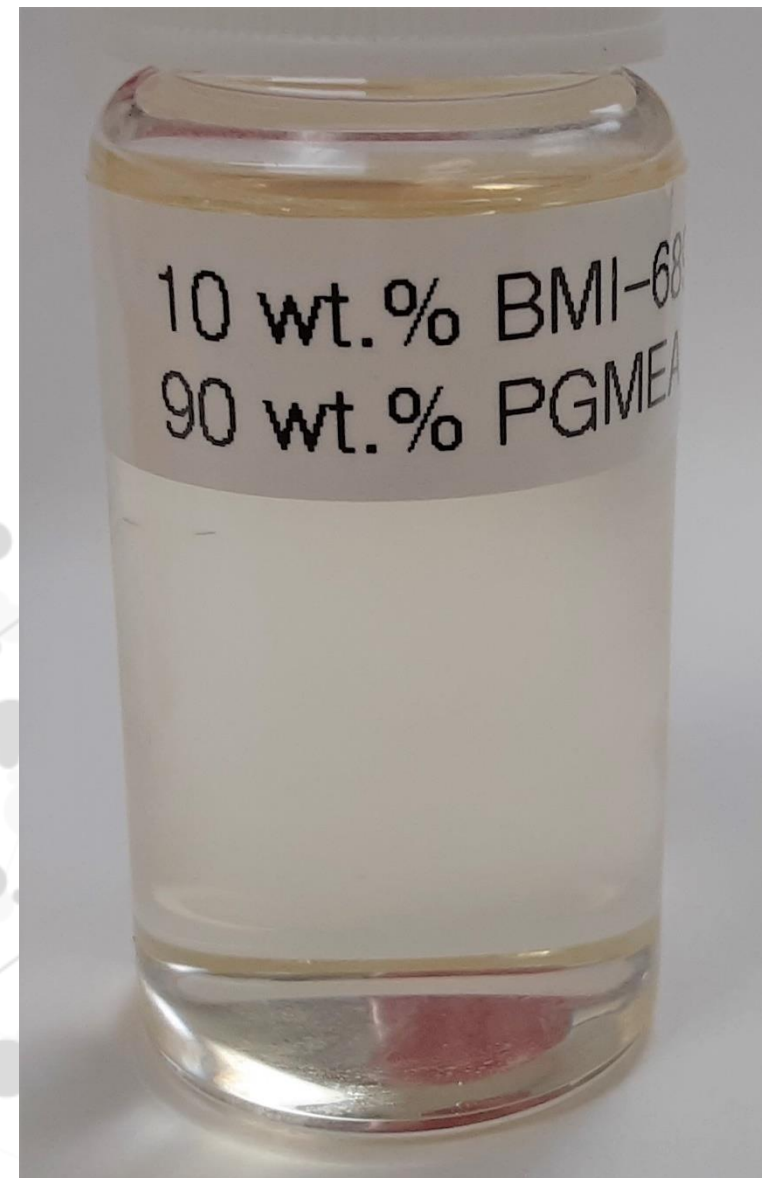
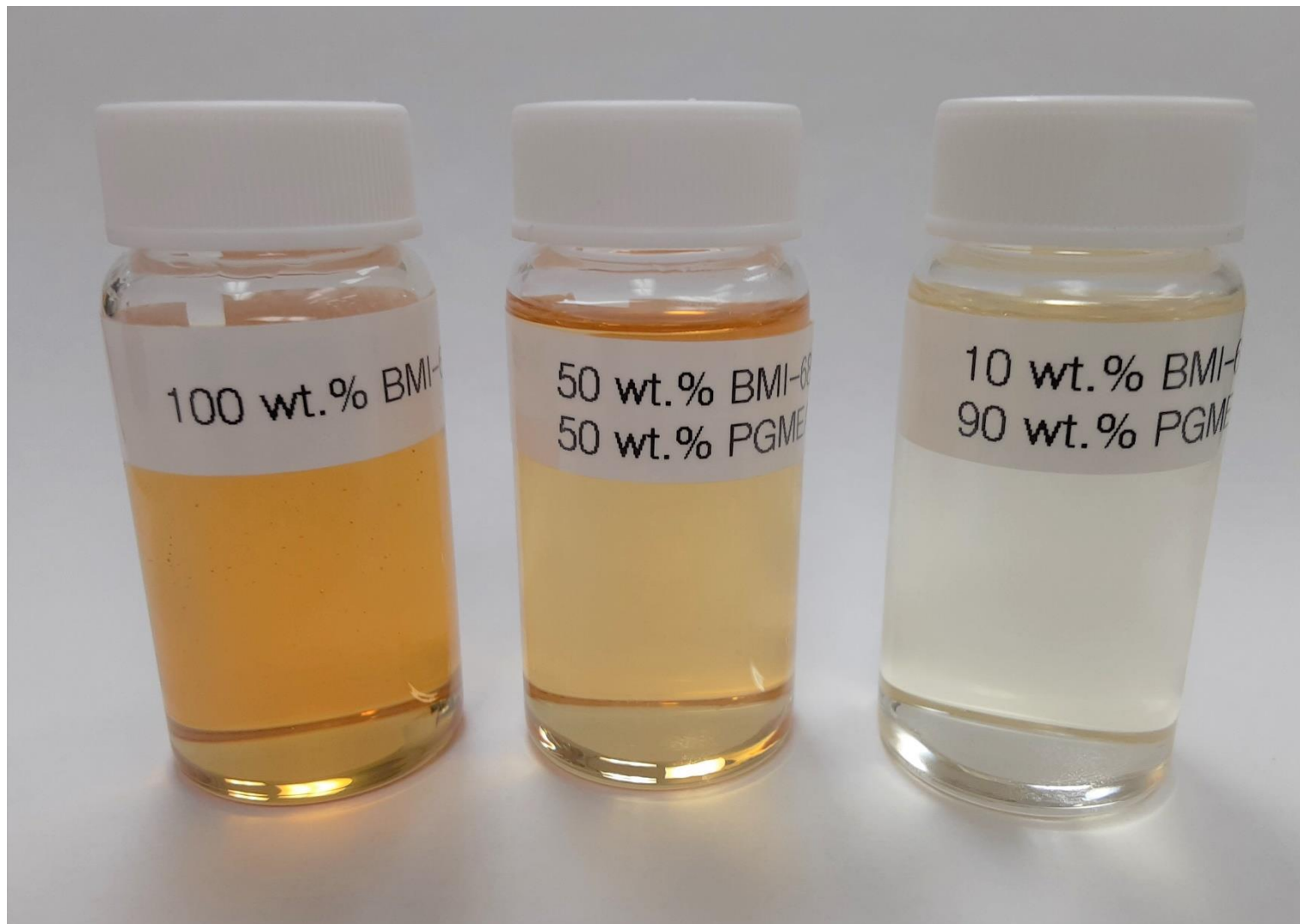


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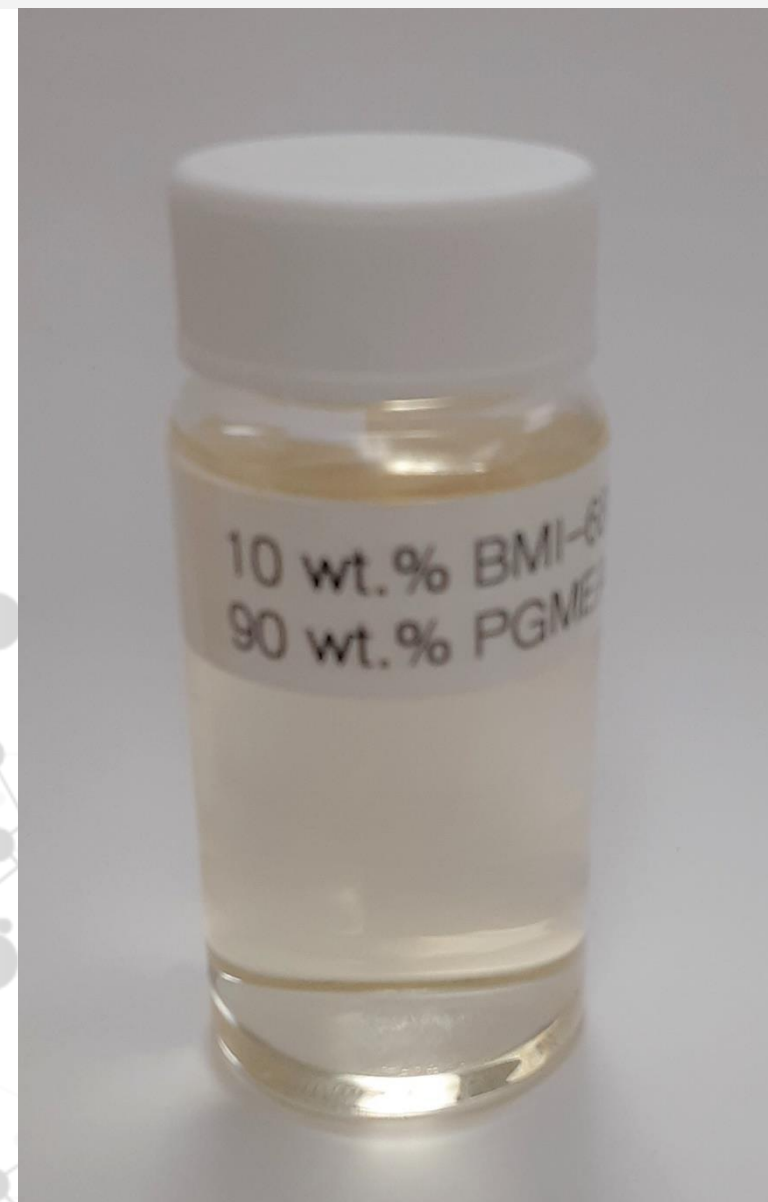
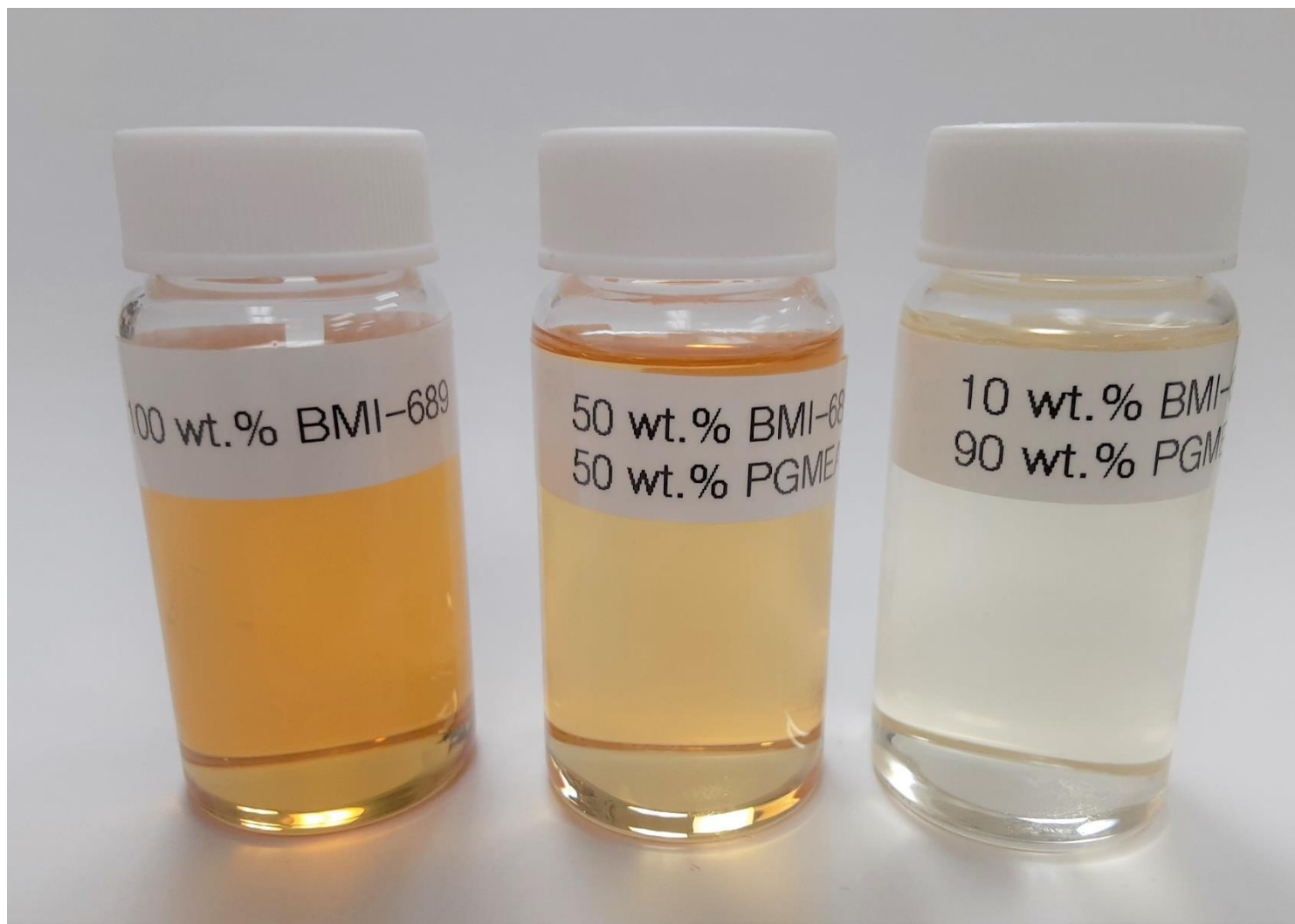


BMI-689 – Solubility in PGMEA



BMI-689 – Solubility in PGMEA

Time = T_{24 Hours}



12/1/2020

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BMI-689 – Solubility in PGMEA

Conclusions:

- BMI-689 was soluble in PGMEA at the concentrations tested. It is believed BMI-689 will be soluble in all concentrations of this solvent.
- At the end of 24 hours after dissolving the BMI-689 in PGMEA no settling, phase separation or reactions were observed to have taken place.