



## Safety Data Sheet according to (EC) No 1907/2006

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SDS No. : 376868  
V004.2

LOCTITE ABLESTIK 2902-H known as TRA-DUCT 2902-H

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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

LOCTITE ABLESTIK 2902-H known as TRA-DUCT 2902-H

#### Contains:

Modified polyamine  
Triethylenetetramine  
2,4,6-Tris(dimethylaminomethyl)phenol

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:  
Epoxy Hardener

#### 1.3. Details of the supplier of the safety data sheet

Henkel Ltd  
Wood Lane End  
HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000  
Fax-no.: +44 1442 278071

ua-productsafety.uk@uk.henkel.com

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Acute toxicity	Category 4
H302 Harmful if swallowed.	
Route of Exposure: Oral	
Acute toxicity	Category 3
H311 Toxic in contact with skin.	
Route of Exposure: Dermal	
Skin corrosion	Category 1B
H314 Causes severe skin burns and eye damage.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	

#### 2.2. Label elements

##### Label elements (CLP):

**Hazard pictogram:****Signal word:**

Danger

**Hazard statement:**

H302 Harmful if swallowed.  
H311 Toxic in contact with skin.  
H314 Causes severe skin burns and eye damage.  
H317 May cause an allergic skin reaction.

**Precautionary statement:  
Prevention**

P280 Wear protective gloves/protective clothing/eye protection/face protection.

**Precautionary statement:  
Response**

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.  
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.  
P310 Immediately call a POISON CENTER/doctor.

**2.3. Other hazards**

None if used properly.

**SECTION 3: Composition/information on ingredients****3.2. Mixtures****General chemical description:**

Adhesive

**Base substances of preparation:**

organic amine

**Declaration of the ingredients according to CLP (EC) No 1272/2008:**

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Modified polyamine		>= 50- <= 100 %	Acute Tox. 3; Dermal H311 Acute Tox. 4; Oral H302 Eye Dam. 1 H318 Skin Irrit. 2 H315
Triethylenetetramine 112-24-3	203-950-6 01-2119487919-13	>= 5- < 10 %	Acute Tox. 4; Dermal H312 Skin Corr. 1B H314 Aquatic Chronic 3 H412 Skin Sens. 1 H317
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	202-013-9 01-2119560597-27	>= 1- < 5 %	Skin Corr. 1B H314 Acute Tox. 4 H302

For full text of the H - statements and other abbreviations see section 16 "Other information".

Substances without classification may have community workplace exposure limits available.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation:

Should not be a problem as product is of low volatility. However, if feeling unwell remove patient to fresh air.

#### Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

#### Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

#### Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

### 4.2. Most important symptoms and effects, both acute and delayed

Causes burns.

SKIN: Rash, Urticaria.

INGESTION: Nausea, vomiting, diarrhea, abdominal pain.

### 4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

#### Suitable extinguishing media:

water, carbon dioxide, foam, powder

#### Extinguishing media which must not be used for safety reasons:

High pressure waterjet

### 5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO<sub>2</sub>) and nitrogen oxides (NO<sub>x</sub>) can be released.

In case of fire, keep containers cool with water spray.

### 5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

Remove sources of ignition.

### 6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

### 6.3. Methods and material for containment and cleaning up

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

**6.4. Reference to other sections**

See advice in section 8

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Avoid skin and eye contact.

See advice in section 8

Hygiene measures:

Good industrial hygiene practices should be observed.

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

**7.2. Conditions for safe storage, including any incompatibilities**

Ensure good ventilation/extraction.

Keep container tightly sealed.

Store at room temperature.

**7.3. Specific end use(s)**

Epoxy Hardener

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational Exposure Limits**

Valid for

Great Britain

None

**Predicted No-Effect Concentration (PNEC):**

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	aqua (freshwater)					0,084 mg/L	
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	aqua (marine water)					0,0084 mg/L	
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	aqua (intermittent releases)					0,84 mg/L	
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	STP					0,2 mg/L	

**Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	Workers	Inhalation	Long term exposure - systemic effects		0,31 mg/m <sup>3</sup>	
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	Workers	Dermal	Long term exposure - systemic effects		0,2 mg/kg bw/day	

**Biological Exposure Indices:**

None

**8.2. Exposure controls:**

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to &gt; 30 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to &gt; 480 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Skin protection:

Wear suitable protective clothing.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

Appearance	liquid
	yellow
Odor	Amine
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Initial boiling point	> 93 °C (> 199.4 °F)
Flash point	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Vapour pressure	< 1 mm hg
Density	No data available / Not applicable
Bulk density	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative)	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Melting point	Not determined
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	No data available / Not applicable
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Oxidising properties	No data available / Not applicable

## 9.2. Other information

No data available / Not applicable

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Strong oxidizing agents.  
Strong bases.  
Acids.

### 10.2. Chemical stability

Stable under recommended storage conditions.

### 10.3. Possibility of hazardous reactions

See section reactivity

### 10.4. Conditions to avoid

No decomposition if stored and applied as directed.

### 10.5. Incompatible materials

None if used properly.

### 10.6. Hazardous decomposition products

May produce fumes when heated to decomposition. Fumes may contain carbon monoxide and other toxic fumes.  
Rapid polymerisation may generate excessive heat and pressure.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

#### General toxicological information:

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

#### Oral toxicity:

Harmful if swallowed.  
May cause burns to the mouth, throat, and stomach.

#### Inhalative toxicity:

May cause irritation to respiratory system.

#### Dermal toxicity:

Toxic in contact with skin.

#### Skin irritation:

Corrosive  
Causes burns.

#### Eye irritation:

Corrosive  
The product may cause serious eye damage.

#### Sensitizing:

May cause sensitization by skin contact.

**Acute oral toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Triethylenetetramine 112-24-3	LD50	2.780 mg/kg	oral		rat	Expert judgement
2,4,6- Tris(dimethylaminomethy l)phenol 90-72-2	Acute toxicity estimate (ATE)	1.378 mg/kg	oral			
2,4,6- Tris(dimethylaminomethy l)phenol 90-72-2	LD50	1.378 - 1.968 mg/kg			rat	OECD Guideline 401 (Acute Oral Toxicity)

**Acute dermal toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Triethylenetetramine 112-24-3	LD50	1.465 mg/kg	dermal		rabbit	OECD Guideline 402 (Acute Dermal Toxicity)
2,4,6- Tris(dimethylaminomethy l)phenol 90-72-2	LD50		dermal		rat	

**Skin corrosion/irritation:**

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Triethylenetetramine 112-24-3	corrosive		rabbit	
2,4,6- Tris(dimethylaminomethy l)phenol 90-72-2	corrosive	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

**Respiratory or skin sensitization:**

Hazardous components CAS-No.	Result	Test type	Species	Method
Triethylenetetramine 112-24-3	sensitising	Guinea pig maximisa tion test	guinea pig	Magnusson and Kligman Method
2,4,6- Tris(dimethylaminomethy l)phenol 90-72-2	not sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

**Germ cell mutagenicity:**

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Triethylenetetramine 112-24-3	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		

**SECTION 12: Ecological information****General ecological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

**12.1. Toxicity****Ecotoxicity:**

No data available for the product.

Do not empty into drains / surface water / ground water.

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Triethylenetetramine 112-24-3	LC50	570 mg/l	Fish	96 h	Poecilia reticulata	OECD Guideline 203 (Fish, Acute Toxicity Test)
Triethylenetetramine 112-24-3	EC50	31 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Triethylenetetramine 112-24-3	EC50	20 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
	EC10	< 2,5 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,4,6- Tris(dimethylaminomethyl)ph enol 90-72-2	LC50	153 mg/l	Fish	96 h	Brachydanio rerio (new name: Danio rerio)	ISO 7346-1 (Determination of the Acute Lethal Toxicity of Substances to a Freshwater Fish [Brachydanio rerio Hamilton- Buchanan (Teleostei, Cyprinidae)])

**12.2. Persistence and degradability****Persistence and Biodegradability:**

The product is not biodegradable.

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
Triethylenetetramine 112-24-3		aerobic	0 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

**12.3. Bioaccumulative potential / 12.4. Mobility in soil****Mobility:**

Cured adhesives are immobile.

**Bioaccumulative potential:**

No data available.

Hazardous components CAS-No.	LogKow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
Triethylenetetramine 112-24-3	-2,65					OECD Guideline 107 (Partition Coefficient (n- octanol / water), Shake Flask Method)
2,4,6- Tris(dimethylaminomethyl)ph enol 90-72-2	-0,66				21,5 °C	EPA OPPTS 830.7550 (Partition Coefficient, n- octanol / H <sub>2</sub> O, Shake Flask Method)

**12.5. Results of PBT and vPvB assessment**

Hazardous components CAS-No.	PBT/vPvB
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Triethylenetetramine 112-24-3	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

**12.6. Other adverse effects**

No data available.

**SECTION 13: Disposal considerations****13.1. Waste treatment methods**

Product disposal:

Do not empty into drains / surface water / ground water.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

**SECTION 14: Transport information****14.1. UN number**

ADR	1760
RID	1760
ADN	1760
IMDG	1760
IATA	1760

**14.2. UN proper shipping name**

ADR	CORROSIVE LIQUID, N.O.S. (Triethylenetetramine,2,4,6-Tris(dimethyl amino methyl) phenole)
RID	CORROSIVE LIQUID, N.O.S. (Triethylenetetramine,2,4,6-Tris(dimethyl amino methyl) phenole)
ADN	CORROSIVE LIQUID, N.O.S. (Triethylenetetramine,2,4,6-Tris(dimethyl amino methyl) phenole)
IMDG	CORROSIVE LIQUID, N.O.S. (Triethylenetetramine,2,4,6-Tris(dimethyl amino methyl) phenole)
IATA	Corrosive liquid, n.o.s. (Triethylenetetramine,2,4,6-Tris(dimethyl amino methyl) phenole)

**14.3. Transport hazard class(es)**

ADR	8
RID	8
ADN	8
IMDG	8
IATA	8

**14.4. Packaging group**

ADR	II
RID	II
ADN	II
IMDG	II
IATA	II

**14.5. Environmental hazards**

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

**14.6. Special precautions for user**

ADR	not applicable Tunnelcode: (E)
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

**14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

not applicable

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content &lt; 3 %

(1999/13/EC)

#### 15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

### SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H302 Harmful if swallowed.
- H311 Toxic in contact with skin.
- H312 Harmful in contact with skin.
- H314 Causes severe skin burns and eye damage.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H412 Harmful to aquatic life with long lasting effects.

#### Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

**Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.**