

Safety Data Sheet according to Regulation (EC) No 1907/2006

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LOCTITE ABLESTIK ABP 8420

SDS No.: 590784 V002.0 Revision: 21.03.2018 printing date: 15.03.2021 Replaces version from: 28.02.2017

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE ABLESTIK ABP 8420

Contains:

Bisphenol-F epichlorhydrin resin; MW<700 Aliphaticdiol diglycidyl ether Epichlorohyd.-bisphenol A resin MW<=700 4,4'-Isopropylidenediphenol

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use: Die attach adhesive

1.3. Details of the supplier of the safety data sheet

Henkel Ltd Wood Lane End HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000 Fax-no.: +44 1442 278071

ua-productsafety.uk@henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):	
Skin irritation	Category 2
H315 Causes skin irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Germ cell mutagenicity	Category 2
H341 Suspected of causing genetic defects.	
Chronic hazards to the aquatic environment	Category 2
H411 Toxic to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:	
Signal word:	Warning
Hazard statement:	H341 Suspected of causing genetic defects.H315 Causes skin irritation.H317 May cause an allergic skin reaction.H411 Toxic to aquatic life with long lasting effects.
Precautionary statement: Prevention	P273 Avoid release to the environment. P280 Wear protective gloves/protective clothing.
Precautionary statement: Response	P302+P352 IF ON SKIN: Wash with plenty of soap and water. P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

2.3. Other hazards

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Bisphenol-F epichlorhydrin resin; MW<700	500-006-8	25- 50 %	Skin Irrit. 2; Dermal
9003-36-5	500-006-8		H315
	01-2119454392-40		Skin Sens. 1A
			H317
			Aquatic Chronic 2
			H411
Aliphaticdiol diglycidyl ether	256-895-5	10- 20 %	Muta. 2
50985-55-2			H341
Epichlorohydbisphenol A resin	500-033-5	1 - < 5%	Skin Irrit. 2
MW<=700	500-033-5		H315
25068-38-6	01-2119456619-26		Skin Sens. 1
			H317
			Eye Irrit. 2
			H319
			Aquatic Chronic 2
			H411
4,4'-Isopropylidenediphenol	201-245-8	0,1-<0,3%	Aquatic Chronic 2
80-05-7	01-2119457856-23		H411
			Eye Dam. 1
			H318
			Skin Sens. 1
			H317
			STOT SE 3
			H335
			Repr. 1B
			H360F
			EU. REACH Candidate List of Substances of
			Very High Concern for Authorization
			(SVHC)
			EU. REACH Candidate List of Substances of
			Very High Concern for Authorization
			(SVHC)

For full text of the H - statements and other abbreviations see section 16 "Other information". Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact: Rinse with running water and soap. Obtain medical attention if irritation persists.

Eye contact: Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion: Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed SKIN: Redness, inflammation.

SKIN: Rash, Urticaria.

Prolonged or repeated contact may cause eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media: water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons: High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures Avoid contact with skin and eyes. Wear protective equipment. Ensure adequate ventilation.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

For small spills wipe up with paper towel and place in container for disposal. For large spills absorb onto inert absorbent material and place in sealed container for disposal. Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact. See advice in section 8

Hygiene measures:

Good industrial hygiene practices should be observed. Wash hands before work breaks and after finishing work. Do not eat, drink or smoke while working.

7.2. Conditions for safe storage, including any incompatibilities Ensure good ventilation/extraction.

Keep container tightly sealed. Refer to Technical Data Sheet

7.3. Specific end use(s) Die attach adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Great Britain

Ingredient [Regulated substance]	ррт	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Aluminium oxide 1344-28-1 [ALUMINIUM OXIDES, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL
Aluminium oxide 1344-28-1 [ALUMINIUM OXIDES, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		EH40 WEL
Carbon black 1333-86-4 [CARBON BLACK]		3,5	Time Weighted Average (TWA):		EH40 WEL
Carbon black 1333-86-4 [CARBON BLACK]		7	Short Term Exposure Limit (STEL):		EH40 WEL
4,4'-Isopropylidenediphenol 80-05-7 [BISPHENOL A, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL
4,4'-Isopropylidenediphenol 80-05-7 [BISPHENOL A (4,4'- ISOPROPYLIDENEDIPHENOL) (INHALABLE FRACTION)]		2	Time Weighted Average (TWA):	Indicative	ECTLV

Occupational Exposure Limits

Valid for Ireland

Ingredient [Regulated substance]	ррт	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Aluminium oxide 1344-28-1 [ALUMINIUM OXIDES, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		IR_OEL
Aluminium oxide 1344-28-1 [ALUMINIUM OXIDES, TOTAL INHALABLE DUST]		10	Time Weighted Average (TWA):		IR_OEL
Carbon black 1333-86-4 [CARBON BLACK (INHALABLE FRACTION)]		3	Time Weighted Average (TWA):		IR_OEL
4,4'-Isopropylidenediphenol 80-05-7 [BISPHENOL A (4,4'- ISOPROPYLIDENEDIPHENOL) (INHALABLE DUST)]		10	Time Weighted Average (TWA):	Indicative OELV	IR_OEL
4,4'-Isopropylidenediphenol 80-05-7 [BISPHENOL A (4,4'- ISOPROPYLIDENEDIPHENOL) (INHALABLE FRACTION)]		2	Time Weighted Average (TWA):	Indicative	ECTLV

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
		1	mg/l	ppm	mg/kg	others	
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	aqua (freshwater)		0,003 mg/l				
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	aqua (marine water)		0,0003 mg/l				
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	sewage treatment plant (STP)		10 mg/l				
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	sediment (freshwater)				0,294 mg/kg		
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	sediment (marine water)				0,0294 mg/kg		
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	soil				0,237 mg/kg		
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	aqua (intermittent releases)		0,0254 mg/l				
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	Air						
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	Predator						
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (freshwater)		0,006 mg/l				
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (marine water)		0,001 mg/l				
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sewage treatment plant (STP)		10 mg/l				
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sediment (freshwater)				0,996 mg/kg		
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sediment (marine water)				0,1 mg/kg		
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	soil				0,196 mg/kg		
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	oral				11 mg/kg		
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (intermittent releases)		0,018 mg/l				
4,4'-Isopropylidenediphenol 80-05-7	aqua (freshwater)		0,018 mg/l				

4,4'-Isopropylidenediphenol 80-05-7	aqua (marine water)	0,018 mg/l		
4,4'-Isopropylidenediphenol 80-05-7	aqua (intermittent releases)	0,011 mg/l		
4,4'-Isopropylidenediphenol 80-05-7	sewage treatment plant (STP)	320 mg/l		
4,4'-Isopropylidenediphenol 80-05-7	sediment (freshwater)		1,2 mg/kg	
4,4'-Isopropylidenediphenol 80-05-7	sediment (marine water)		0,24 mg/kg	
4,4'-Isopropylidenediphenol 80-05-7	soil		3,7 mg/kg	
4,4'-Isopropylidenediphenol 80-05-7	oral		13,8 mg/kg	
4,4'-Isopropylidenediphenol 80-05-7	Air			
4,4'-Isopropylidenediphenol 80-05-7	Predator			

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	Workers	dermal	Long term exposure - systemic effects		104,15 mg/kg	
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	Workers	Inhalation	Long term exposure - systemic effects		29,39 mg/m3	
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	General population	dermal	Long term exposure - systemic effects		62,5 mg/kg	
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	General population	Inhalation	Long term exposure - systemic effects		8,7 mg/m3	
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	General population	oral	Long term exposure - systemic effects		6,25 mg/kg	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	dermal	Acute/short term exposure - systemic effects		8,33 mg/kg	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	Inhalation	Acute/short term exposure - systemic effects		12,25 mg/m3	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	dermal	Long term exposure - systemic effects		8,33 mg/kg	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	Inhalation	Long term exposure - systemic effects		12,25 mg/m3	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	dermal	Acute/short term exposure - systemic effects		3,571 mg/kg	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	dermal	Long term exposure - systemic effects		3,571 mg/kg	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	oral	Acute/short term exposure - systemic effects		0,75 mg/kg	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	oral	Long term exposure - systemic effects		0,75 mg/kg	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	inhalation	Acute/short term exposure - systemic effects		0,75 mg/m3	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	inhalation	Long term exposure - systemic effects		0,75 mg/m3	
4,4'-Isopropylidenediphenol 80-05-7	Workers	dermal	Acute/short term exposure - systemic effects		0,031 mg/kg	
4,4'-Isopropylidenediphenol 80-05-7	Workers	dermal	Long term exposure - systemic effects		0,031 mg/kg	
4,4'-Isopropylidenediphenol 80-05-7	Workers	Inhalation	Acute/short term exposure - systemic effects		2 mg/m3	
4,4'-Isopropylidenediphenol 80-05-7	Workers	Inhalation	Long term exposure -		2 mg/m3	

I			systemic effects		
4.4'-Isopropylidenediphenol 80-05-7	General population	dermal	Long term exposure - systemic effects	0,002 mg/kg	
4,4'-Isopropylidenediphenol 80-05-7	General population	Inhalation	Long term exposure - systemic effects	1 mg/m3	
4.4'-Isopropylidenediphenol 80-05-7	Workers	inhalation	Long term exposure - local effects	2 mg/m3	
4,4'-Isopropylidenediphenol 80-05-7	Workers	inhalation	Acute/short term exposure - local effects	2 mg/m3	
4.4'-Isopropylidenediphenol 80-05-7	General population	inhalation	Acute/short term exposure - systemic effects	1 mg/m3	
4,4'-Isopropylidenediphenol 80-05-7	General population	inhalation	Long term exposure - local effects	1 mg/m3	
4,4'-Isopropylidenediphenol 80-05-7	General population	inhalation	Acute/short term exposure - local effects	1 mg/m3	
4,4'-Isopropylidenediphenol 80-05-7	General population	dermal	Acute/short term exposure - systemic effects	0,002 mg/kg	
4,4'-Isopropylidenediphenol 80-05-7	General population	oral	Long term exposure - systemic effects	0,004 mg/kg	
4,4'-Isopropylidenediphenol 80-05-7	General population	oral	Acute/short term exposure - systemic effects	0,004 mg/kg	

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls: Ensure good ventilation/extraction.

Respiratory protection: Ensure adequate ventilation. An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing. Protective eye equipment should conform to EN166.

Skin protection: Wear suitable protective clothing. Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts. Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	paste
	liquid
	black
Odor	slightly
Odour threshold	No data available / Not applicable
рН	No data available / Not applicable
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	No data available / Not applicable
Flash point	> 93 °C (> 199.4 °F)
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Relative vapour density:	No data available / Not applicable
Density	1,6 g/cm3
0	
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative)	Insoluble
(Solvent: Water)	
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable
- * *	

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Reaction with strong acids. Reacts with strong oxidants.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Stable under normal conditions of storage and use.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products carbon oxides.

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SECTION 11: Toxicological information

General toxicological information:

Prolonged or repeated contact may cause eye irritation.

11.1. Information on toxicological effects

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	LD50	> 5.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Aliphaticdiol diglycidyl ether 50985-55-2	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
Epichlorohydbisphenol A resin MW<=700 25068-38-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 420 (Acute Oral Toxicity)
4,4'- Isopropylidenediphenol 80-05-7	LD50	> 2.000 - < 5.000 mg/kg		
4,4'- Isopropylidenediphenol 80-05-7	Acute toxicity estimate (ATE)	2.500 mg/kg		Expert judgement

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Species	Method
CAS-No.	type			
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Epichlorohydbisphenol A resin MW<=700 25068-38-6	LD50	> 2.000 mg/kg	rat	not specified
4,4'- Isopropylidenediphenol 80-05-7	LD50	3.600 mg/kg	rabbit	not specified

Acute inhalative toxicity:

No data available.

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Epichlorohydbisphenol A resin MW<=700 25068-38-6	moderately irritating	24 h	rabbit	Draize Test

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Result	Exposure	Species	Method
CAS-No.		time		
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Epichlorohydbisphenol A resin MW<=700 25068-38-6	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Epichlorohydbisphenol A resin MW<=700 25068-38-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
4,4'- Isopropylidenediphenol 80-05-7	not sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Aliphaticdiol diglycidyl ether 50985-55-2	negative	in vitro mammalian chromosome aberration test	with and without		not specified
Aliphaticdiol diglycidyl ether 50985-55-2	ambiguous	bacterial reverse mutation assay (e.g Ames test)	with and without		not specified
Epichlorohydbisphenol A resin MW<=700 25068-38-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
4,4'- Isopropylidenediphenol 80-05-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		not specified
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	negative	oral: gavage		rat	OECD Guideline 486 (Unscheduled DNA Synthesis (UDS) Test with Mammalian Liver Cells in vivo)
Epichlorohydbisphenol A resin MW<=700 25068-38-6	negative	oral: gavage		mouse	not specified

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
Epichlorohydbisphenol A resin MW<=700 25068-38-6	not carcinogenic	dermal	2 y daily	mouse	male	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
Epichlorohydbisphenol A resin MW<=700 25068-38-6	not carcinogenic	oral: gavage	2 y daily	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances	Result / Value	Test type	Route of	Species	Method
CAS-No.			application		
Bisphenol-F epichlorhydrin resin;	NOAEL P > 750 mg/kg	two- generation	oral: gavage	rat	OECD Guideline 416 (Two- Generation Reproduction
MW<700 9003-36-5	NOAEL F1 750 mg/kg	study			Toxicity Study)
	NOAEL F2 750 mg/kg				
Epichlorohydbisphenol A resin MW<=700	NOAEL P >= 50 mg/kg	Two generation	oral: gavage	rat	OECD Guideline 416 (Two- Generation Reproduction
25068-38-6	NOAEL F1 >= 750 mg/kg	study			Toxicity Study)
	NOAEL F2 >= 750 mg/kg				
4,4'-	NOAEL P 300 ppm		oral: feed	mouse	OECD Guideline 416 (Two-
Isopropylidenediphenol					Generation Reproduction
80-05-7					Toxicity Study)

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	NOAEL 250 mg/kg	oral: gavage	13 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Epichlorohydbisphenol A resin MW<=700 25068-38-6	NOAEL 50 mg/kg	oral: gavage	14 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

Aspiration hazard:

No data available.

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Bisphenol-F epichlorhydrin	LC50	5,7 mg/l	96 h	Leuciscus idus	OECD Guideline 203 (Fish,
resin; MW<700 9003-36-5					Acute Toxicity Test)
Epichlorohydbisphenol A	LC50	1,75 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish,
resin MW<=700					Acute Toxicity Test)
25068-38-6					
4,4'-Isopropylidenediphenol	LC50	4,6 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish,
80-05-7					Acute Toxicity Test)
4,4'-Isopropylidenediphenol	NOEC	0,016 mg/l	444 d	Pimephales promelas	EPA OPP 72-5 (Fish Life
80-05-7					Cycle Toxicity)

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	EC50	2,55 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Epichlorohydbisphenol A resin MW<=700 25068-38-6	EC50	1,7 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
4,4'-Isopropylidenediphenol 80-05-7	EC50	3,9 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Epichlorohydbisphenol A resin MW<=700 25068-38-6	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
4,4'-Isopropylidenediphenol 80-05-7	NOEC	0,17 mg/l	28 d	Americamysis bahia	EPA OPPTS 850.1350 (Mysid Chronic Toxicity Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	EC50	1,8 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Epichlorohydbisphenol A resin MW<=700 25068-38-6	EC50	> 11 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
Epichlorohydbisphenol A resin MW<=700 25068-38-6	NOEC	4,2 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
4,4'-Isopropylidenediphenol 80-05-7	EC50	> 2,73 - 3,1 mg/l	96 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
4,4'-Isopropylidenediphenol 80-05-7	EC10	1,36 mg/l	96 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:
Epichlorohydbisphenol A resin MW<=700 25068-38-6	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:
4,4'-Isopropylidenediphenol 80-05-7	EC10	> 320 mg/l	18 h	Pseudomonas putida	DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm- Test)

12.2. Persistence and degradability

The product is not biodegradable.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Aliphaticdiol diglycidyl ether 50985-55-2		aerobic	0,8 %	28 d	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
Epichlorohydbisphenol A resin MW<=700 25068-38-6	not readily biodegradable.	aerobic	5 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
4,4'-Isopropylidenediphenol 80-05-7	readily biodegradable	aerobic	89 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)

12.3. Bioaccumulative potential

No data available.

Hazardous substances CAS-No.	Bioconcentratio n factor (BCF)	Exposure time	Temperature	Species	Method
4,4'-Isopropylidenediphenol 80-05-7	5,1 - 67	42 d	25 °C	Cyprinus carpio	other guideline:

12.4. Mobility in soil

Cured adhesives are immobile.

Hazardous substances	LogPow	Temperature	Method
CAS-No.			
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	2,7 - 3,6		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
Epichlorohydbisphenol A resin MW<=700 25068-38-6	3,242	25 °C	EU Method A.8 (Partition Coefficient)
4,4'-Isopropylidenediphenol 80-05-7	3,4	21,5 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

12.5. Results of PBT and vPvB assessment

Hazardous substances	PBT / vPvB
CAS-No.	
Bisphenol-F epichlorhydrin resin; MW<700	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
9003-36-5	Bioaccumulative (vPvB) criteria.
Epichlorohydbisphenol A resin MW<=700	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
25068-38-6	Bioaccumulative (vPvB) criteria.
4,4'-Isopropylidenediphenol	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
80-05-7	Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal: Do not empty into drains / surface water / ground water. Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We

will be happy to advise you.

SECTION 14: Transport information

14.1.	UN number	
	ADR	3082
	RID	3082
	ADN	3082
	IMDG	3082
	IATA	3082
14.2.	UN proper :	shipping name
	ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy
	RID	resin) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy
		resin)
	ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
	IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
	IATA	Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)
14.3.	Transport hazard class(es)	
	ADR	9
	RID	9
	ADN	9
	IMDG	9
	IATA	9
14.4.	Packing gro	https://www.angle.com/ang
	ADR	III
	RID	III
	ADN	III
	IMDG	III
	IATA	III
14.5.	Environme	ntal hazards
	ADR	not applicable
	RID	not applicable
	ADN IMDG	not applicable
	IATA	Marine pollutant not applicable
14.6.		cautions for user
1.00	ADR	not applicable
	ADK	Tunnelcode:
	RID	not applicable
	ADN	not applicable
	IMDG	not applicable
	IATA	not applicable
	containers w kg for solid	t classifications in this section apply generally to packed and bulk goods alike. For ith a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 substances per individual or inner package, the exemptions SP 375 (ADR), 197 (IATA), may be applied, which can result in a deviation from the transport classification for packed
14.7.	-	n bulk according to Annex II of Marpol and the IBC Code

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content (2010/75/EC) < 3 %

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text

of all abbreviations indicated by codes in this safety data sheet are as follows:

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H335 May cause respiratory irritation.

H341 Suspected of causing genetic defects.

H360F May damage fertility.

H411 Toxic to aquatic life with long lasting effects.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.